

TM-331A

SERVICE MANUAL

KENWOOD

© 1989-4 PRINTED IN JAPAN
B51-3826-00 (O) 473

Knob (VFO, MR, MHz)
(K27-3035-04) x 3

Microphone
(T91-0380-15)

Panel ass'y
(A20-2682-02)

Metallic cabinet (Upper)
(A01-1065-03)

Knob (LDW)
(K27-3037-04)

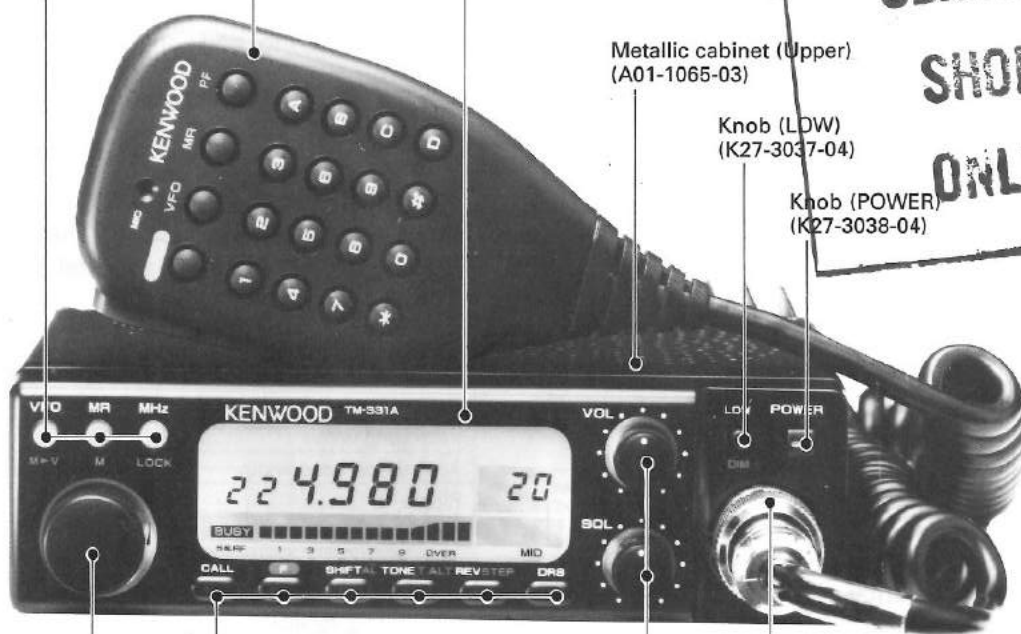
Knob (POWER)
(K27-3038-04)

Knob (MAIN)
(K29-3156-04)

Knob (CALL, F, SHIFT, TONE, REV, DRS)
(K27-3036-04) x 6

8P metal socket (MIC)
(E06-0858-15)

Knob (VOL, SQL)
(K29-3157-04) x 2



CONTENTS

CIRCUIT DESCRIPTION	2
DESCRIPTION OF COMPONENTS	9
PARTS LIST	12
EXPLODED VIEW	22
PACKING	23
ADJUSTMENT	24
PC BOARD VIEWS/CIRCUIT DIAGRAM	
LCD ASS'Y (B38-0311-15)	27
PLL (X58-3580-10)	28
APC (X59-3130-00)	30
MIC AMP (X59-3610-00)	30

TX-RX UNIT (X57-3320-10)	31
SCHEMATIC DIAGRAM	33
TERMINAL FUNCTIONS	36
BLOCK DIAGRAM	37
LEVEL DIAGRAM	39
DRU-1 (DIGITAL RECORDING UNIT)	40
MC-44 (MULTI FUNCTION MICROPHONE)	47
MC-44DM	
(MULTI FUNCTION MICROPHONE WITH AUTOPATCH) ..	48
TSU-6 (CTCSS UNIT)	49
SPECIFICATIONS	BACK COVER

CIRCUIT DESCRIPTION

Circuit Configuration By Frequency

The TM-331A incorporates a PLL synthesizer which uses a digital VFO to allow any channel step of 5, 10, 12.5, 15, 20, or 25kHz to be selected (See Figure 1).

The receiving system utilizes double-conversion techniques. That is, an incoming signal is mixed down to the 1st intermediate frequency (IF) of 30.825MHz, using a 1st local oscillator frequency of from 189.175 to 194.170MHz. The 1st IF signal is then mixed with the 2nd local oscillator frequency of 12.8MHz to generate the 2nd IF of 455 kHz.

The transmitting system consists of a PLL circuit which allows direct modulation and direct frequency division. Signals from the PLL circuit are amplified by a linear amplifier for transmission.

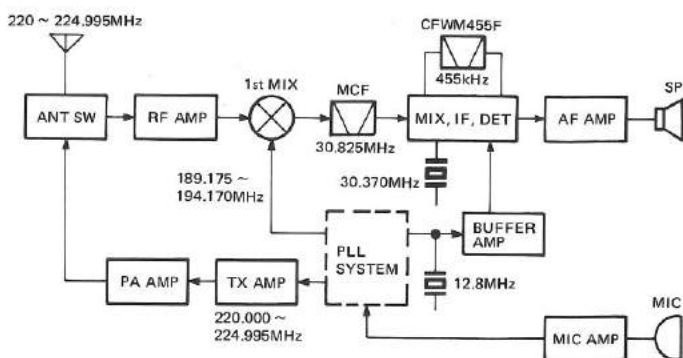


Fig. 1 Frequency configuration

Receiving System

• Overview

Incoming signals from the antenna pass through a low-pass filter in the final block of the transmitter system, and are switched to the front-end of the receiver system via a receive/transmit switching diode.

The signals are then passed through an antenna matching coil, where the high-frequency components are amplified by a GaAs FET. The signals are then fed into a three-stage bandpass filter that uses vari-cap tuning to reject unwanted signal components, and is fed to the 1st mixer. The 1st mixer uses the N-channel MOS FET that are used in the RF stage to obtain better two-

signal characteristics. The 1st mixer mixes the signal with the 1st local oscillator frequency and converts it to the 1st IF (30.825MHz). The signal then passes through two monolithic crystal filters (MCFs) to remove unnecessary near-by frequency components. The signal from the MCFs is used as the 1st IF signal.

The 1st IF signal is amplified and fed into IC1 (KCD01) in the FM IF HIC. The IF signal is then mixed with the 2nd local oscillator frequency of 30.370MHz to generate the 2nd IF of 455kHz. The 455kHz signal is then passed through a six element ceramic filter (CFWM455F), and fed back into IC1 for additional amplification. The output signal from the IC1 is then fed into a power amplifier via the audio volume control for application to the speaker.

• S-meter circuit

S-meter control voltage from IC1 (KCD01) in the FM IF HIC is fed into the control unit. The CPU converts the voltage from an analog to a digital signal in order to operate the LCD bar meter.

Item	Rating
Nominal center frequency (fo)	30.825MHz
Pass band width	±7.5kHz or more at 3dB
Attenuation band width	±28kHz or less at 40dB
Ripple	1.5dB or less
Insertion loss	3dB or less
Guaranteed attenuation	60dB or more within ±1MHz (Spurious : 40dB or more)
Terminating impedance	1.4kΩ/1pF

Table 1 MCF (L71-0270-05) (TX-RX unit XF1)

Item	Rating
Nominal center frequency	455kHz ± 1kHz
6dB bandwidth	±6kHz or more (from 455kHz)
50dB bandwidth	±12.5kHz or less (from 455kHz)
Ripple (within ±4kHz of 455kHz)	3dB or less
Insertion loss	6dB or less
Guaranteed attenuation (within ±100kHz of 455kHz)	35dB or more
I/O matching impedance	2.0kΩ

Table 2 Ceramic filter CFWM455F (L72-0372-05)
(TX-RX unit CF1)

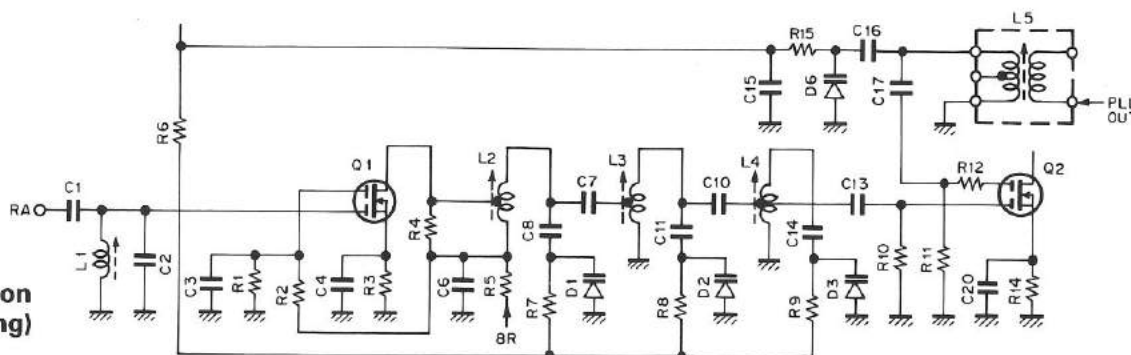


Fig. 2 Front-end section
(vari-cap tuning)

CIRCUIT DESCRIPTION

Transmitting System

• Overview

The transmitter produces the target frequency thru the use of direct FM-modulation via a varactor diode.

• Modulation circuit

Audio signals from the microphone are fed into the mic amplifier unit for amplification by the first transistor amplifier, and then into two operational amplifiers. The operational amplifiers form a splatter filter for pre-emphasis, amplification, limiting, and removal of unnecessary high-frequency components.

The FM modulation circuit directly FM-modulates the VCO signals, using a varactor diode.

• Pre-amplifier stage circuit

Signals from the VCO are applied to the drive HIC IC8 (KCB08). The amplifier always operates in a linear mode so that signals can be amplified without degradation. Additionally, the amplifier is designed to cover a wide range of frequencies and can produce stable output without adjustment. The APC (Automatic Power Control) controls collector voltage from the last stage of the pre-amplifier.

• Power amplifier circuit

The drive signal is amplified to the required level by the power module. The TM-331A uses a large heat sink for efficient heat dissipation.

• APC circuit

The APC circuit for automatic transmit output control detects part of the power module output, and amplifies it to provide a control voltage for output control. The output control voltage is in inverse proportion to the output from the power module, so it is maintained at the same level.

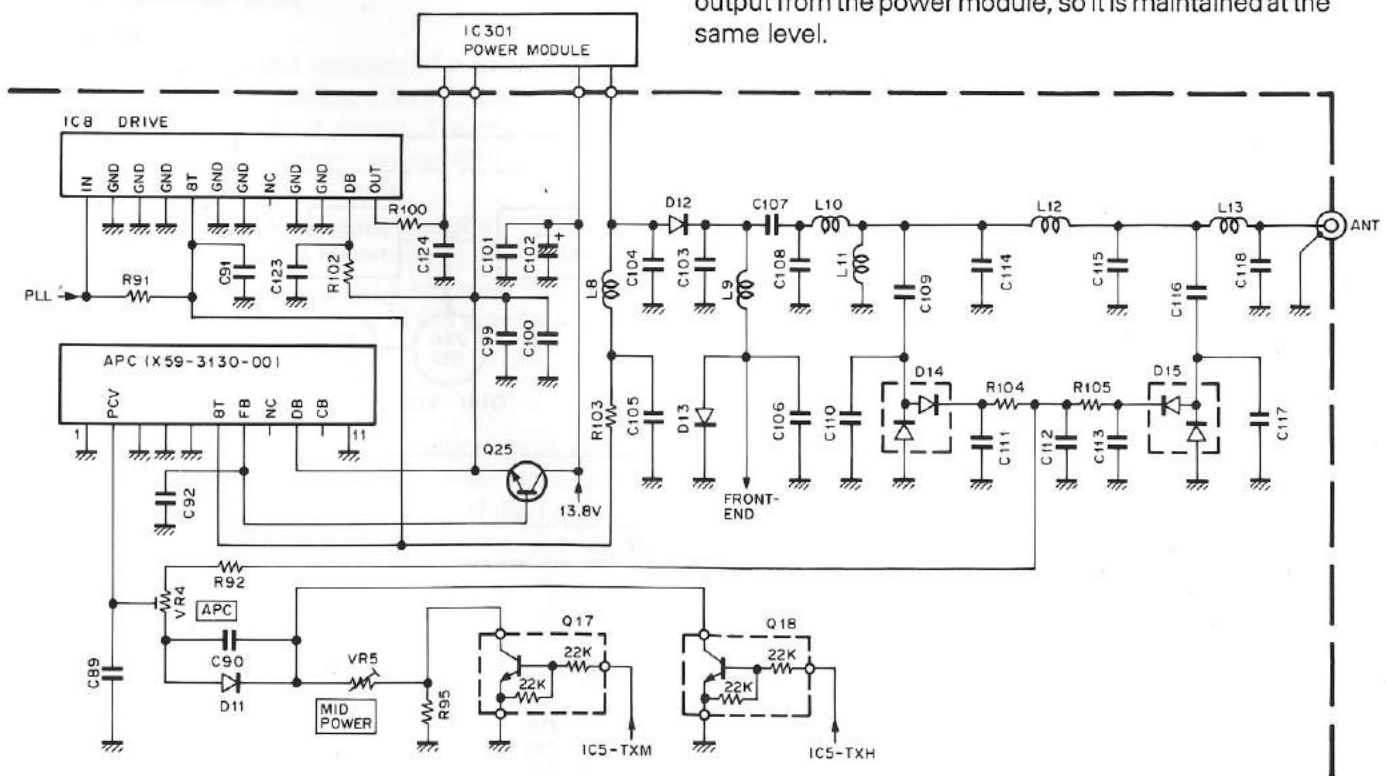


Fig. 3 Pre-amplifier stage, power amplifier, and APC circuits

(Tc = 25°C)

Item	Symbol	Condition	Rating	Unit
Operating voltage	Vcc		17	V
Current consumption	Icc		7	A
Input power	Pin	Z _G = Z _L = 50Ω	0.6 (Vcc1 ≤ 12.5V)	W
Output power	Po		40	W
Operating case temperature	Tc(op)		-30 ~ +110	°C
Storage temperature	Tstg		-40 ~ +110	°C

Table 3 Power module M57774 maximum ratings (IC301)

CIRCUIT DESCRIPTION

PLL Synthesizer Unit

Figure 4 is the PLL and VCO block diagram. In the TM-331A, the PLL system is implemented as a sub-unit which is divided into the upper VCO and lower PLL blocks. The sub-unit is shielded to prevent external interference.

There are two reference frequencies; 6.25kHz and 5 kHz, available to allow 5, 10, 12.5, 15, or 25 kHz-step operation. The 6.25kHz is obtained by dividing the reference oscillator frequency of 12.8MHz by 2048, and the 5kHz is obtained by dividing it by 2560. The VCO directly generates the dial frequency. This dial frequency is amplified once and then fed into a pulse swallow-type PLL IC for frequency division and phase comparison, in order to lock the frequency.

The PLL system is locked without switching between transmit mode and receive mode. By using a signal ("H" in transmit mode) from pin 10 of the PLL IC (M54959FP), the LPF is deactivated-activated by Q4 only for the moment when the TM-331A enters transmit mode. This helps produce lock more rapidly than previous methods.

In 220MHz mode, f_{VCO} (RX) is calculated by the following formula:

$$f_{VCO} = (220 - 30.825) = \{(n \times 128) + A\} \times f_{OSC} / R$$

where,

f_{VCO} : VCO output frequency

n : Binary value of the 10-bit programmable counter

A : Binary value of the 7-bit programmable counter

f_{OSC} : 12.8MHz reference frequency

R : Binary value of the 14-bit programmable counter

2560 (5, 10, 15, 20, or 25kHz step mode)

2048 (12.5kHz step mode)

In 5, 10, 15, 20, or 25kHz step mode,

$n = 295$ and $A = 75$.

Therefore, f_{VCO} is calculated as follows:

$$f_{VCO} = \{(295 \times 128) + 75\} \times 12800 / 2560$$

$$= \{37760 + 75\} \times 5$$

$$= 189175\text{kHz} = 189.175\text{MHz}$$

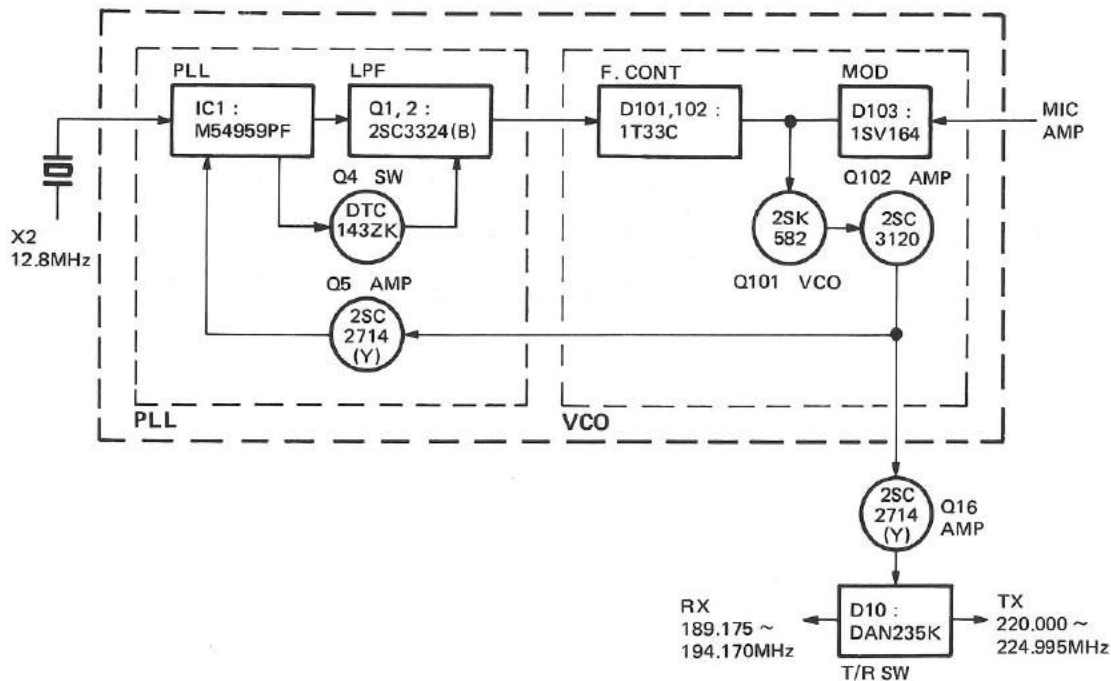


Fig. 4 PLL block diagram

CIRCUIT DESCRIPTION

• 8T (8V in transmit mode) and unlock circuits

In receive mode, the base of Q11 has 0.7V. As a result, Q11 is on, and Q10 and Q8 are off, and the collector of Q8 (8T) provides no voltage.

The CPU outputs serial data to the shift register IC5 when the PTT switch is depressed. As a result, pin 8 of IC5 becomes "L", turning Q11 off, and Q10 and Q8 on. The 8T line is therefore supplied with 8V.

The unlock circuit operates only in transmit mode. Q12 is a PLL unlocking switching transistor. Usually, the base of Q12 is supplied with 0V ("L"), and the collector is supplied with 8V ("H").

When the PLL is unlocked, the base of Q12 is supplied with 0.7V, turning Q12 on. As a result, the collector of Q12 becomes "L" (0V). This turns Q10 off and the collector of Q8 becomes 8V, turning it off. Therefore, when the PLL is unlocked, Q8 is off removing bias voltage from the 8T line. Without the 8T voltage no transmit signal is generated.

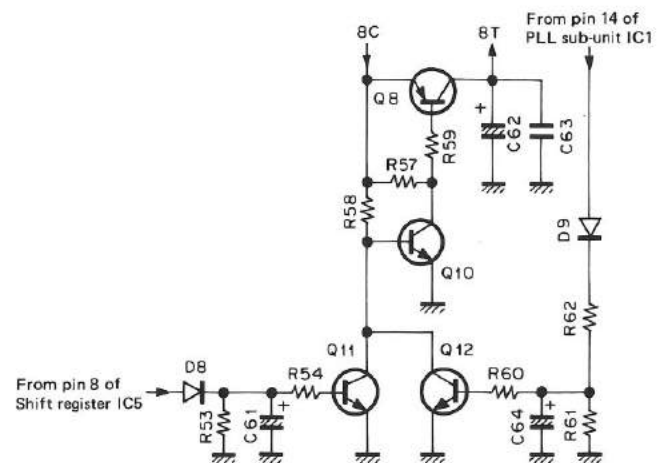


Fig. 5 8T and unlock circuits

Digital Control Unit

• Overview

The digital control unit consists of a several keys, a rotary encoder input, a display, a reset circuit, a back-up circuit, and a tone output circuit. These circuits are controlled by a single microcomputer (CPU).

• Key and rotary encoder input circuits

The keys on the panel are arranged in matrix. Key input is fed into the CPU, using a key scan technique. Output from the rotary encoder is fed directly into the CPU.

• Microphone key input circuit

The UP, DOWN, and other function keys of the microphone are directly connected to their corresponding analog input pins of the CPU. Each of the functions is activated by a voltage generated when the corresponding key is pressed.

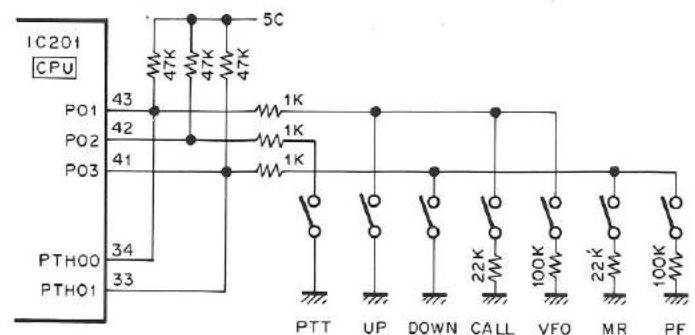


Fig. 6 Microphone key input circuit

TM-331A

CIRCUIT DESCRIPTION

- **Reset and back-up circuits**

When the TM-331A power is turned on, the reset circuit sends a "L" level pulse to the RESET pin of the CPU for approx. 3ms. This initiates the power-on reset sequence.

When the TM-331A power is turned off, the back-up circuit detects a voltage drop in the 13.8V line and sets CPU INT4 to a "H" level. This causes the CPU to enter a back-up state.

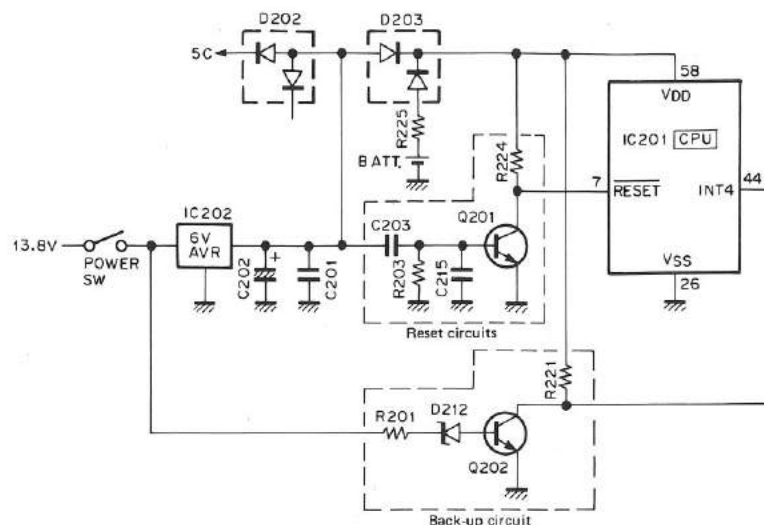


Fig. 7 Reset and back-up circuits

- **Display circuit**

The display circuit is contained in the LCD assembly. It consists of a LCD driver, its peripheral circuits, and an LCD. The LCD is dynamically operated at a 50% duty cycle. The LCD driver receives LCD data from P33, P141, and P140 of the CPU.

- **Shift register circuit**

The shift register circuit consists of IC5 (TC9174F). The IC5 receives serial data from the microcomputer to perform the controls listed below.

Pin No.	Pin name	Function
1	GND	
2	B1	Usually "H".
3	B2	Open.
4	CE	Electronic VOL select : "H" when electronic VOL selected, "L" when panel VOL selected or interface connected.
5	VOLD	Electronic VOL DOWN : "L" when DOWN key ON.
6	VOLU	Electronic VOL UP : "L" when UP key ON.
7	MUTE	AF MUTE : "H" when TX mode, AL 1ch receive mode, CTCSS, bell, or squelch is ON.
8	T/R	Transmit/receive select : "H" in RX mode, "L" in TX mode.
9	TXM	TX power select : "H" in HI or MID mode, "L" in LOW mode.
10	TXH	TX power select : "H" in HI mode, "L" in MID or LOW mode.
11	—	Open.
12	—	Open.
13	DATA	Serial data input.
14	CLOCK	Clock input.
15	EN	Enable input.
16	V _{DD}	

Table 5

- **Tone output circuit**

IC203 (ladder resistor) receives signals from P40 to P43 and P50 to P53 of the CPU and converts them from digital to analog to produce 38 different waveforms from 67.0Hz to 250.3Hz. Figure 8 shows the internal configuration of IC203.

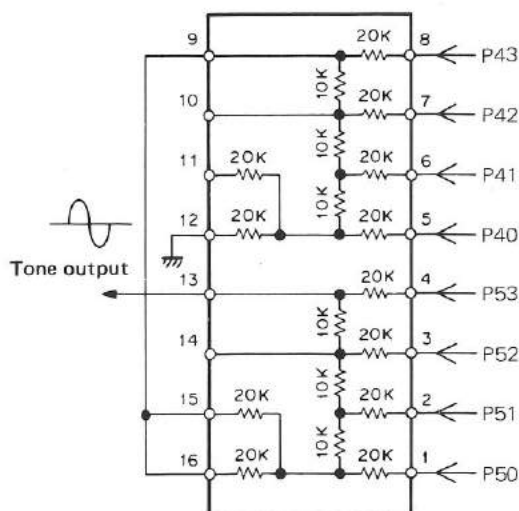


Fig. 8 Internal configuration of ladder resistor KRR-C001 (TX-RX unit IC203)

CIRCUIT DESCRIPTION

• PLL data output

PLL data is available from P21 (CK), P22 (DT), P61 (ACL), and P23 (EN1) of the CPU. Figure 9 is a timing chart for PLL data transfer, and Figure 10 shows the format of PLL data.

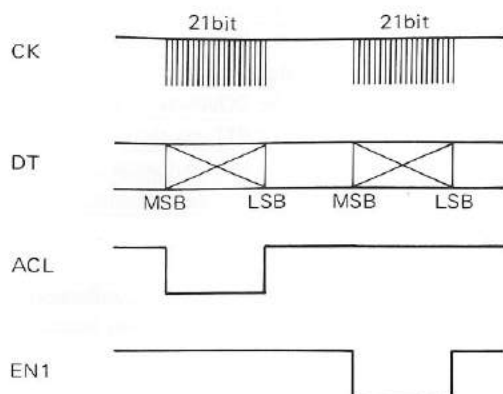
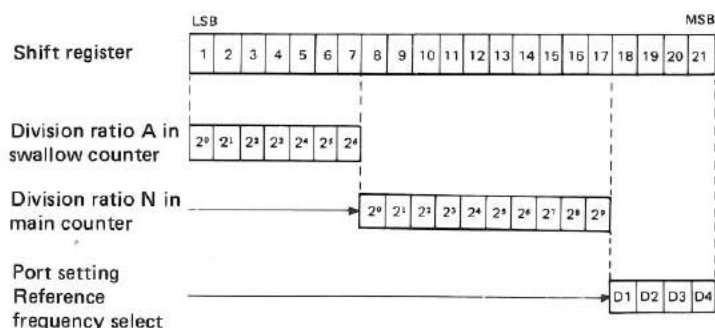


Fig. 9 timing chart for PLL data transfer



The 21-bit data is made up of the following:

1. Division ratio data A and N (17 bits)

F (display - 30.825MHz in RX mode)

$$= \{(N \times 128) + A\} \times 12.8\text{MHz} / \text{ref}$$

N : Division ratio set in 10-bit main counter (binary)

A : Division ratio set in 7-bit swallow counter (binary)

2. Reference frequency (ref) select (2 bits)

Data		Phase reference frequency	
D1	D2		
L	L	5kHz	5, 10, 15, 20, 25kHz step mode
H	L	6.25kHz	12.5kHz step mode

3. Switch select (2 bits)

Data		Output port	
D3	D4	SW1	SW2
L	H	L	H
H	L	H	L

Fig. 10 PLL data format

• Input and output of CTCSS unit (option)

The optional CTCSS unit receives data from P21, P22, an P73 of the CPU. Figure 11 is a timing chart for CTCSS data transfer, and Figure 12 shows the format of CTCSS data. When a tone from the CTCSS unit is detected, a "H" level signal is sent to P63 of the CPU, opening the squelch.

• Input and output of the remote control unit (option)

When the optional remote control unit is connected, a "H" level signal is applied to INT0 of the CPU, and the following pins have different functions:

P03 → S1 : Serial data input pin

P02 → S2 : Serial data output pin

P01 → SCK : Serial clock I/O pin

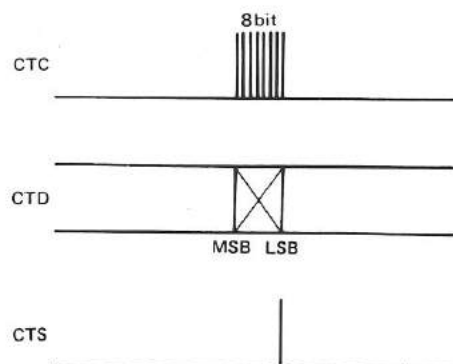


Fig. 11 Timing chart for CTCSS data transfer

Tone frequency select data for CTCSS unit

D1	D2	D3	D4	D5	D6
----	----	----	----	----	----

Example : 88.5Hz L H L H H H

Fig. 12 CTCSS data format

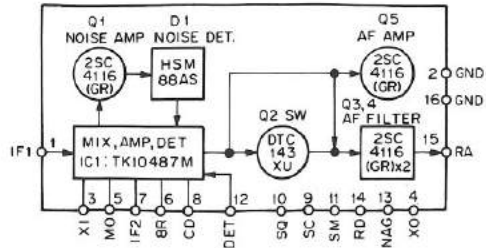
CIRCUIT DESCRIPTION

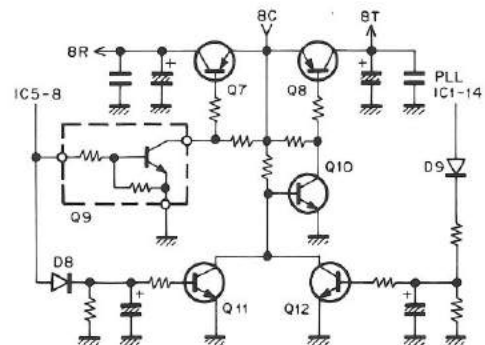
Pin No.	Pin name	I/O	Logic	Function	Pin No.	Pin name	I/O	Logic	Function
1	P41	O	-	D/A digital output (tone).	33	PTH01	I	-	Mic DOWN input.
2	P40	O	-		34	PTH00	I	-	Mic UP input.
3	P53	O	-		35	TI1	-	L	Not used.
4	P52	O	-		36	TI0	-	L	Not used.
5	P51	O	-		37	P23	O	L	PLL IC enable output.
6	P50	O	-		38	P22	O	-	PLL IC data output.
7	RESET	I	L	Reset input.	39	P21	O	-	PLL IC clock output.
8	X2	-	-	4.194304MHz crystal oscillator.	40	P20	O	-	Beeper output.
9	X1	-	-		41	P03/SI	I/I	L/-	Mic DOWN/serial data input.
10	P63	I	H	CTCSS tone matching input.	42	P02/SO	I/O	L/-	Mic PTT input/serial data output.
11	P62	O	H	Power switch.	43	P01/SCK	I/-	L/-	Mic UP input/serial clock I/O.
12	P61	O	-	Not used.	44	INT4	I	H	Back-up detect input.
13	P60	I	-	Not used.	45	P123	I	L	CALL, VFO
14	P73	O	H	CTCSS unit enable output.	46	P122	I	L	F, MR/M
15	P72	O	H	Shift register enable output.	47	P121	I	L	SHIFT, MHz
16	P71	O	H	DRS unit VOB output.	48	P120	I	L	TONE
17	P70	O	H	DRS unit VOA output.	49	P133	I	L	REV
18	P83	O	-	Not used.	50	P132	I	L	LOW, DRS
19	P82	O	H	DRS unit STBY output.	51	P131	I	L	Transmit power select.
20	P81	O	L	DRS unit WR output.	52	P130	I	L	Busy input.
21	P80	O	L	DRS unit RD output.	53	P143	O	L	Squelch control.
22	P93	O	H	DRS unit data output.	54	P142	O	H	Dimmer control.
23	P92	O	H		55	P141	O	-	LCD driver clock output.
24	P91	O	H		56	P140	O	-	LCD driver data output.
25	P90	O	H		57	NC	-	-	Not used.
26	Vss	-	-	GND.	58	VDD	-	-	Power supply pin.
27	INT3	I	H	DRS unit connect check.	59	P33	O	-	LCD driver enable output.
28	INT2	I	-	Encoder input.	60	P32	O	L	Distination output.
29	INT1	I	-		61	P31	O	L	Key output.
30	INT0	I	H	Remote connect detect input.	62	P30	O	L	D/A digital output (tone).
31	PTH03	I	-	S-meter analog input.	63	P43	O	-	
32	PTH02	I	-	Not used.	64	P42	O	-	

Table 5 75108G-E10-1B terminal functions (TX-RX unit IC201)

DESCRIPTION OF COMPONENTS

TX-RX UNIT (X57-3320-10)

Component	Use/Function	Operation/Condition/Compatibility
IC1	2nd local oscillator, IF amplification, detection, low-frequency amplification, noise amplification, noise detection, squelch switching	① 1st IF signal input (30.825MHz). ③ ④ 2nd local oscillator (30.370MHz). ⑨ Busy output. ⑩ Squelch control. ⑪ S-meter output. ⑭ RD output. ⑮ Low-frequency output. 
IC3	AF amplification	① AF input, ⑧ AF output.
IC4	Electronic volume control, AF switch	② AF output. ③ "L" during step-up. ④ "L" during step-down. ⑥ "H" when electronic volume selected. ⑦ Panel volume input. ⑧ Panel volume output. ⑩ AF input.
IC5	Shift register	See circuit description.
IC6	5V AVR	
IC7	10V AVR	For PLL.
IC8	Transmit drive	
IC9	8V AVR	
IC201	Microprocessor	See circuit description.
IC202	6V AVR	
IC203	Tone A/D convertor	
Q1	High-frequency amplification	Operates in receive mode.
Q2	1st mixer	Converts received 220MHz-range signals to 1st IF 30.825MHz.
Q3	High-frequency amplification	Amplifies 1st IF signal.
Q4 (1/2)	RD line mute	ON when DRS unit replays.
Q4 (2/2)	AF line mute	
Q5	Low-frequency amplification	Operates when DRS unit replays.
Q6	AF line mute	Operates when transmit mode, AL 1ch receive mode, CTCSS, bell or squelch is ON.
Q7	8R switching	ON in receive mode.
Q8	8T switching	ON in transmit mode.
Q9	8R switching control	ON in receive mode.
Q10	8T switching control	ON in transmit mode.
Q11	8T switching control	OFF in transmit mode.
Q12	8T switching control	OFF when PLL locked.



DESCRIPTION OF COMPONENTS

Component	Use/Function	Operation/Condition/Compatibility
Q13	Mic line mute	ON in receive mode.
Q14	PLL 8V ripple filter	
Q15	CV line buffer	
Q16	VCO output amplification	
Q17	TX power select	ON in HI or MID mode.
Q18	TX power select	ON in HI mode.
Q25	TX drive stage +B control	
Q19	Power switch	
Q20	Power switch control	ON when power switch is ON.
Q201	Reset switch	ON for approx. 3ms when system power turned on, usually OFF.
Q202	Back-up switch	OFF when 13.8V line becomes 7.5V or less, usually ON.
Q203	Dimmer switch	
Q204	Reset switch	ON for approx. 3ms when DRS power turned on, usually OFF.
D1 ~ 3, 6	Vari-cap tuning	
D7 ~ 9	Reverse current prevention	
D10	VCO output switch	
D11	Temperature compensation	For APC.
D12, 13	Transmit/receive switching	

DESCRIPTION OF COMPONENTS

Component	Use/Function	Operation/Condition/Compatibility
D14, 15	Power detection	For APC.
D16	Reverse power protection	
D201~203	Reverse current prevention	
D204, 205	Microprocessor protection	
D206, 207	To be set at destination	
D210	To be set at destination	
D212	Back-up detection	

PLL (X58-3580-10)

Component	Use/Function	Operation/Condition/Compatibility
IC1	PLL	① VCO input 189.175 ~ 194.170MHz in receive mode. 220.000 ~ 224.995MHz in transmit mode. ⑩ "H" in transmit mode. ⑭ "H" when PLL unlocked.
Q1, 2	LPF	
Q4	Transmit switch	ON for moment when transmission starts.
Q5	VCO output buffer	
Q101	VCO	189.175 ~ 194.170MHz in receive mode. 220.000 ~ 224.995MHz in transmit mode.
Q102	VCO output buffer	
D101,102	VCO voltage control	
D103	For modulation in TX mode	

APC (X59-3130-00)

Component	Use/Function	Operation/Condition/Compatibility
Q1	Differential amplification	
Q2 (2/2)	APC control	
Q3	Drive stage +B AVR	

MIC AMP (X59-3610-00)

Component	Use/Function	Operation/Condition/Compatibility
IC1 (1/2)	Limited amplification	
IC1 (2/2)	LPF	
Q1	Low-frequency amplification	

PARTS LIST

CAPACITORS

CC 45 TH 1H 220 J
1 2 3 4 5 6

- 1 = Type ceramic, electrolytic, etc.
2 = Shape round, square, etc.
3 = Temp. coefficient
4 = Voltage rating
5 = Value
6 = Tolerance

• Temperature Coefficient

1st Word	C	L	P	R	S	T	U
Color*	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm/°C	0	-80	-150	-220	-330	-470	-750

• Tolerance

Code	C	D	G	J	K	M	X	Z	P	No code
(%)	± 0.25	± 0.5	± 2	± 5	± 10	± 20	+40 -20	+80 -20	+100 -0	10μF-10~+50 4.7μF-10~+75

Less than 10 pF

• Rating voltage

Rising Voltage												
2nd word \ 1st word	A	B	C	D	E	F	G	H	J	K	V	
0	1.0	1.25	1.6	2.0	2.5	3.15	4.0	5.0	6.3	8.0	—	
1	10	12.5	16	20	25	31.5	40	50	63	80	35	
2	100	125	160	200	250	315	400	500	630	800	—	
3	1000	1250	1600	2000	2500	3150	4000	5000	6300	8000	—	

• Chip capacitors

(EX) CC 73 F SL 1H 000 J
1 2 3 4 5 6 7
(Chip) (CH,RH,UJ,SL)
(EX) CK 73 F F 1H 000 Z
1 2 3 4 5 6 7
(Chip) (B,F)

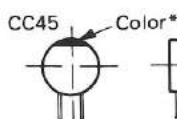
RESISTORS

• Chip resistor (Carbon)

(EX) RD 73 E B 2B 000 J
1 2 3 4 5 6 7
(Chip) (B,F)

• Carbon resistor (Normal type)

RD 14 B B 2C 000 J
1 2 3 4 5 6 7



• Capacitor value

- 0 1 0 = 1pF
1 0 0 = 10pF
1 0 1 = 100pF
1 0 2 = 1000pF = 0.001μF

1 0 3 = 0.01μF

2 2 0 = 22pF
1st number | Multiplier
2nd number

2nd Word	G	H	J	K	L
ppm/°C	± 30	± 60	± 120	± 250	± 500

Example CC45TH = -470±60 ppm/°C

Code	B	C	D	F	G
(pF)	± 0.1	± 0.25	± 0.5	± 1	± 2

Dimension

Dimension code	L	W	T
Empty	5.6 ± 0.5	5.0 ± 0.5	Less than 2.0
E	3.2 ± 0.2	1.6 ± 0.2	Less than 1.25
F	2.0 ± 0.3	1.25 ± 0.2	Less than 1.25

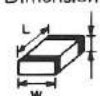
Dimension

Dimension code	L	W	T	Wattage
E	3.2 ± 0.2	1.6 ± 0.2	0.57	2B
F	2.0 ± 0.3	1.25 ± 0.2	0.45	2A

Rating wattage

Cord	Wattage	Cord	Wattage	Cord	Wattage
2A	1/10W	2E	1/4W	3A	1W
2B	1/8W	2H	1/2W	3D	2W
2C	1/6W				

Dimension



PARTS LIST

* New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名/規格	Desti- nation 仕向	Re- marks 備考
TM-331A						
1	1B		A01-1065-03	METALLIC CABINET (UPSIDE)		
2	2B		A01-1066-03	METALLIC CABINET (BOTTOM)		
3	1C		A10-1292-01	CHASSIS CALKED ASSY		
4	2A	*	A20-2682-02	PANEL ASSY		
5	2B		A22-0760-13	SUB PANEL		
9	2B		B38-0311-15	LCD ASSY		
11	1B, 1C		B42-2455-04	LABEL (M4X8 MAX)		
-		*	B40-3912-04	MODEL NAME PLATE		
-			B42-2454-04	SERIAL NO LABEL(PACKING)		
-			B42-3343-04	SERIAL NO LABEL(NAME PLATE)		
-			B42-3356-04	LABEL (EXT SP)		
-			B46-0410-20	WARRANTY CARD		
-			B50-8286-10	INSTRUCTION MANUAL		
			E30-2111-05	DC CORD		
		*	E31-3197-05	CONNECTING WIRE(SP)		
			E40-5205-05	PIN CONNECTOR		
15	1C		E30-2137-05	DC CORD		
16	1C		E30-2145-05	ANT CABLE		
			F05-8021-05	FUSE (8A)		
17	1C		F05-2036-05	FUSE (20A)		
18	2B		F12-0415-04	CONDUCTIVE SHEET		
19	2B		F20-0521-04	INSULATING BOARD(LITHIUM BATT)		
20	2B		F20-0587-04	INSULATING SHEET(LITHIUM BATT)		
22	1B		G02-0576-14	FLAT SPRING		
23	2A		G09-0405-05	KNOB FIXED SPRING		
24	1C		G10-0651-04	NON-WOVEN FABRIC		
25	1B, 2C		G10-0681-04	NON-WOVEN FABRIC(CHASSIS)		
26	2A		G13-0907-04	CUSHION (6 KEY)		
27	2B		G13-0906-04	CUSHION (3 KEY)		
28	2B		G13-0926-04	CUSHION		
-		*	H01-8222-04	ITEM CARTON BOX		
-		*	H03-2746-04	OUTER PACKING CASE		
-			H10-2658-02	POLYSTYRENE FOAMED FIXTURE		
-			H11-0822-04	POLYSTYRENE PLATE		
-			H13-0814-04	PROTECTION PLATE(BRACKET)		
-			H25-0029-04	PROTECTION BAG(MIC HOOK, SCREW)		
-			H25-0049-03	PROTECTION BAG (DC CORD)		
-			H25-0720-04	PROTECTION BAG (TM-331A)		
			J20-0319-24	MIC HOOK		
			J21-4147-14	STACKING PLATE		
			J29-0436-03	BRACKET		
30	1C		J19-1434-04	HOLDER (SP)		
32	2B		K27-3035-04	KNOB (VFO, MR, MHZ)		
33	2A		K27-3036-04	KNOB (CALL, ETC)		
34	2B		K27-3037-04	KNOB (LOW)		
35	2B		K27-3038-04	KNOB (POWER)		
36	2A		K29-3156-04	KNOB (MAIN)		
37	2A		K29-3157-04	KNOB (VOL, SQL)		
			N46-3010-46	PAN HEAD TAPPING SCREW		
			N99-0331-05	SCREW SET		
A	2B		N09-0626-04	SCREW		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

△ indicates safety critical components.

PARTS LIST

※ New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
B	2B		N09-0650-05	SCREW		
C	1C, 2C		N33-2606-45	OVAL HEAD MACHINE SCREW		
D	1C, 2B		N87-2606-46	BRAZIER HEAD TAPTITE SCREW		
E	2B		N88-2606-46	FLAT HEAD TAPTITE SCREW		
40	1C		T91-0380-15	MICROPHONE		
IC1			T07-0246-05	LOUDSPEAKER (FULLRANGE)		
			LC7582	IC (LCD DRIVER)		
41	2B		W01-0414-04	WRENCH		
			W09-0326-05	LITHIUM BATTERY		
42	2B, 2C	*	X57-3320-10	TX-RX UNIT		
TX-RX UNIT (X57-3320-10)						
C1			CC73FCH1H030C	CHIP C	3.0PF	C
C2			CC73FCH1H060D	CHIP C	6.0PF	D
C3 , 4			CK73FB1H102K	CHIP C	1000PF	K
C5			CK73FB1H103K	CHIP C	0.010UF	K
C6			CK73FB1H102K	CHIP C	1000PF	K
C7			CC73FCH1H0R5C	CHIP C	0.5PF	C
C8			CC73FCH1H560J	CHIP C	56PF	J
C9			CK73FB1H103K	CHIP C	0.010UF	K
C10			CC73FCH1H020C	CHIP C	2.0PF	C
C11			CC73FCH1H560J	CHIP C	56PF	J
C12			CK73FB1H102K	CHIP C	1000PF	K
C13			CC73FCH1H100D	CHIP C	10PF	D
C14			CC73FCH1H560J	CHIP C	56PF	J
C15			CK73FB1H103K	CHIP C	0.010UF	K
C16 , 17			CC73FCH1H040C	CHIP C	4.0PF	C
C18			CK73FB1H102K	CHIP C	1000PF	K
C19			CK73FB1H103K	CHIP C	0.010UF	K
C20			CK73FB1H102K	CHIP C	1000PF	K
C21			CC73FCH1H060D	CHIP C	6.0PF	D
C22 , 23			CK73FB1H103K	CHIP C	0.010UF	K
C24			CC73FCH1H220J	CHIP C	22PF	J
C25			CK73FB1H102K	CHIP C	1000PF	K
C26			CC73FCH1H120J	CHIP C	12PF	J
C27			CC73FCH1H390J	CHIP C	39PF	J
C28			CK73FB1H102K	CHIP C	1000PF	K
C41			CK73EF1C105Z	CHIP C	1.0UF	Z
C42			CK73FB1H103K	CHIP C	0.010UF	K
C43			CE04EW1A470M	ELECTR	47UF	10WV
C44			C92-0002-05	CHIP TAN	0.22UF	35WV
C45 , 46			CK73EF1C105Z	CHIP C	1.0UF	Z
C47			CK73EB1H104K	CHIP C	0.10UF	K
C48			CE04EW1A471M	ELECTR	470UF	10WV
C49			CK73FB1H103K	CHIP C	0.010UF	K
C50			CE04EW1C470M	ELECTR	47UF	16WV
C51 -53			CE04EW1A470M	ELECTR	47UF	10WV
C54			CK73FB1H273K	CHIP C	0.027UF	K
C55			CC73FSL1H101J	CHIP C	100PF	J
C56			CE04EW1E4R7M	ELECTR	4.7UF	25WV
C57 , 58			CK73EF1C105Z	CHIP C	1.0UF	Z
C59			CK73FB1H103K	CHIP C	0.010UF	K
C60			CE04EW1A470M	ELECTR	47UF	10WV

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

⚠ indicates safety critical components.

PARTS LIST

* New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕 向	Re- marks 備考
C61			C92-0504-05	CHIP-TAN	0.68UF	20WV
C62			CE04EW1A470M	ELECTR0	47UF	10WV
C63			CK73FB1H103K	CHIP C	0.010UF	K
C64			C92-0504-05	CHIP-TAN	0.68UF	20WV
C65 ,66			CK73FB1H102K	CHIP C	1000PF	K
C68			C92-0501-05	CHIP TAN	1.5UF	6.3WV
C69 ,70			CK73FB1H103K	CHIP C	0.010UF	K
C71			CK73FB1H102K	CHIP C	1000PF	K
C72			CK73EB1H473K	CHIP C	0.047UF	K
C73			CK73FB1H102K	CHIP C	1000PF	K
C74			CK73EF1C105Z	CHIP C	1.0UF	Z
C75 ,76			CK73FB1H102K	CHIP C	1000PF	K
C77			CK73EF1C105Z	CHIP C	1.0UF	Z
C78			CK73FB1H102K	CHIP C	1000PF	K
C79			CC73FCH1H100D	CHIP C	10PF	D
C80			CK73FB1H102K	CHIP C	1000PF	K
C81			CC73FCH1H100D	CHIP C	10PF	D
C82			CK73FB1H103K	CHIP C	0.010UF	K
C83			CE04EW1A470M	ELECTR0	47UF	10WV
C84			CK73FB1H103K	CHIP C	0.010UF	K
C85 ,86			CE04EW1A221M	ELECTR0	220UF	10WV
C87 ,88			CK73FB1H103K	CHIP C	0.010UF	K
C89 -92			CK73FB1H102K	CHIP C	1000PF	K
C93			CK73FB1H103K	CHIP C	0.010UF	K
C94			CE04EW1A470M	ELECTR0	47UF	10WV
C95 ,96			CK73FB1H103K	CHIP C	0.010UF	K
C97			CE04EW1C102M	ELECTR0	1000UF	16WV
C99			CK73FB1H102K	CHIP C	1000PF	K
C100			CK73EF1C105Z	CHIP C	1.0UF	Z
C101			CK73FB1H102K	CHIP C	1000PF	K
C102			CE04EW1C100M	ELECTR0	10UF	16WV
C103			CC45SL2H220J	CERAMIC	22PF	J
C104			CC45SL2H030C	CERAMIC	3.0PF	C
C105			CK73FB1H102K	CHIP C	1000PF	K
C106			CC73FCH1H050C	CHIP C	5.0PF	C
C107			CK45B2H102K	CERAMIC	1000PF	K
C108			CC45SL2H040C	CERAMIC	4.0PF	C
C109			CC73FCH1H020C	CHIP C	2.0PF	C
C110			CC73FCH1H020C	CHIP C	2.0PF	C
C111,113			CK73FB1H102K	CHIP C	1000PF	K
C114			CC73FCH1H0R5C	CHIP C	0.5PF	C
C115			CC45SL2H180J	CERAMIC	18PF	J
C116			CC73FCH1H020C	CHIP C	2.0PF	C
C117			CC73FCH1H030C	CHIP C	3.0PF	C
C118			CM73F2H050D	CHIP C	5.0PF	D
C119			CK73FB1H102K	CHIP C	1000PF	K
C120			C92-0511-05	CHIP TAN	0.15UF	35WV
C121			CK73EF1C105Z	CHIP C	1.0UF	Z
C122			CK73FB1H102K	CHIP C	1000PF	K
C123			CK73EF1C105Z	CHIP C	1.0UF	Z
C124			CC73FCH1H080D	CHIP C	8.0PF	D
C201			CK73FB1H103K	CHIP C	0.010UF	K
C202			CE04CW1C100M	ELECTR0	10UF	16WV
C203			CK73FB1H223K	CHIP C	0.022UF	K
C204,205			CK73FB1H102K	CHIP C	1000PF	K

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

⚠ indicates safety critical components.

PARTS LIST

× New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
C206, 207 C208, 209 C210, 215 C216 C217			CC73FCH1H330J CK73FB1H103K CK73FB1H102K CK73FB1H223K CK73FB1H102K	CHIP C 33PF J CHIP C 0.010UF K CHIP C 1000PF K CHIP C 0.022UF K CHIP C 1000PF K		
TC1			C05-0349-05	TRIMMING 10PF		
CN1 CN2 CN3 ,4 CN201, 202 CN203			E40-3237-05 E40-5182-05 E40-5202-05 E40-5203-05 E40-5185-05	PIN CONNECTOR (SP) PIN CONNECTOR (VOICE) PIN CONNECTOR (CONTROL) PIN CONNECTOR (TX-RX) PIN CONNECTOR (VOICE 8P)		
CN204 CN205, 206 J1 J101 TP1 ,2			E40-5187-05 E40-5204-05 E11-0425-05 E06-0858-15 E23-0465-05	PIN CONNECTOR (VOICE 10P) PIN CONNECTOR (LCD) PHONE JACK 8P METAL SOCKET TERMINAL		
W1 W201 W202			E33-1872-05 E33-1871-05 E31-6003-15	FINISHED WIRE SET(HET) FINISHED WIRE SET CONNECTING WIRE(CTCSS)		
CD1 CF1 L1 -4 L5 L6			L79-0855-05 L72-0372-05 L34-4103-05 L34-2265-05 L34-2157-05	CERAMIC DISCRI CERAMIC FILTER (455KHZ) COIL TUNING COIL TUNING COIL		
L7 L8 L9 L10 L12 ,13			L40-1001-48 L34-1239-05 L34-1207-05 L34-1208-05 L34-0641-05	SMALL FIXED INDUCTOR(10UH) COIL COIL COIL COIL		
L14 L15 L141 X1 X2		*	L40-4772-48 L40-1092-81 L34-0908-05 L77-1312-05 L77-1405-05	SMALL FIXED INDUCTOR(47NH) SMALL FIXED INDUCTOR(1UH) COIL CRYSTAL RESONATOR(30.370MHZ) CRYSTAL RESONATOR(12.8MHZ)		
X201 XF1			L77-1397-05 L71-0270-05	CRYSTAL RESONATOR(4.194304MHZ) MCF (30.825MHZ)		
R1 R1 R2 R4 R5			RK73FB2A101J RK73FB2A333J RK73FB2A274J RK73FB2A103J RK73FB2A101J	CHIP R 100 J 1/10W CHIP R 33K J 1/10W CHIP R 270K J 1/10W CHIP R 10K J 1/10W CHIP R 100 J 1/10W		
R6 R7 -9 R10 R11 R12			RK73FB2A103J RK73FB2A104J RK73FB2A473J RK73FB2A223J RK73FB2A470J	CHIP R 10K J 1/10W CHIP R 100K J 1/10W CHIP R 47K J 1/10W CHIP R 22K J 1/10W CHIP R 47 J 1/10W		
R13 R14 R15 R16 R17			RK73FB2A274J RK73FB2A221J RK73FB2A104J RK73FB2A102J RK73FB2A222J	CHIP R 270K J 1/10W CHIP R 220 J 1/10W CHIP R 100K J 1/10W CHIP R 1.0K J 1/10W CHIP R 2.2K J 1/10W		
R18 R19			RK73FB2A101J R92-0670-05	CHIP R 100 J 1/10W CHIP R 0 OHM		

E: Scandinavia & Europe K: USA

P: Canada

W: Europe

U: PX(Far East, Hawaii)

T: England

M: Other Areas

UE: AAFES(Europe)

X: Australia

△ indicates safety critical components.

PARTS LIST

× New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
R20			RK73FB2A122J	CHIP R 1.2K J 1/10W		
R21 ,22			R92-0670-05	CHIP R 0 8HM		
R23			RK73FB2A471J	CHIP R 470 J 1/10W		
R24			RK73FB2A101J	CHIP R 100 J 1/10W		
R25			RK73FB2A103J	CHIP R 10K J 1/10W		
R26			RK73FB2A473J	CHIP R 47K J 1/10W		
R27 ,28			RK73FB2A103J	CHIP R 10K J 1/10W		
R29 ,30			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R31			RK73FB2A334J	CHIP R 330K J 1/10W		
R32			RK73FB2A331J	CHIP R 330 J 1/10W		
R34			RK73FB2A331J	CHIP R 330 J 1/10W		
R43			RK73FB2A3R3J	CHIP R 3.3 J 1/10W		
R44			RK73FB2A101J	CHIP R 100 J 1/10W		
R45			R92-0670-05	CHIP R 0 8HM		
R46			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R47			RK73FB2A473J	CHIP R 47K J 1/10W		
R48			RK73FB2A333J	CHIP R 33K J 1/10W		
R49			RK73FB2A473J	CHIP R 47K J 1/10W		
R50			RK73FB2A223J	CHIP R 22K J 1/10W		
R51			RK73FB2A472J	CHIP R 4.7K J 1/10W		
R52			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R53			RK73FB2A334J	CHIP R 330K J 1/10W		
R54			RK73FB2A223J	CHIP R 22K J 1/10W		
R55			RK73FB2A182J	CHIP R 1.8K J 1/10W		
R56 -58			RK73FB2A103J	CHIP R 10K J 1/10W		
R59			RK73FB2A182J	CHIP R 1.8K J 1/10W		
R60			RK73FB2A223J	CHIP R 22K J 1/10W		
R61			RK73FB2A473J	CHIP R 47K J 1/10W		
R62			R92-0670-05	CHIP R 0 8HM		
R63			RK73FB2A332J	CHIP R 3.3K J 1/10W		
R64			RK73FB2A392J	CHIP R 3.9K J 1/10W		
R65 ,66			R92-0670-05	CHIP R 0 8HM		
R67			RK73FB2A220J	CHIP R 22 J 1/10W		
R68			R92-0670-05	CHIP R 0 8HM		
R69			RK73FB2A184J	CHIP R 180K J 1/10W		
R70 ,71			RK73FB2A103J	CHIP R 10K J 1/10W		
R72			R92-0670-05	CHIP R 0 8HM		
R73			RK73FB2A223J	CHIP R 22K J 1/10W		
R74			R92-0670-05	CHIP R 0 8HM		
R75 -78			RK73FB2A472J	CHIP R 4.7K J 1/10W		
R79			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R80			RK73FB2A104J	CHIP R 100K J 1/10W		
R81			RK73FB2A471J	CHIP R 470 J 1/10W		
R82			RK73FB2A220J	CHIP R 22 J 1/10W		
R83			R92-0670-05	CHIP R 0 8HM		
R84			RK73FB2A152J	CHIP R 1.5K J 1/10W		
R85			R92-0670-05	CHIP R 0 8HM		
R86			RK73FB2A223J	CHIP R 22K J 1/10W		
R87			RK73FB2A103J	CHIP R 10K J 1/10W		
R88 ,89			RK73FB2A101J	CHIP R 100 J 1/10W		
R90			RK73FB2A222J	CHIP R 2.2K J 1/10W		
R91			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R92			RK73FB2A104J	CHIP R 100K J 1/10W		
R93			RK73FB2A220J	CHIP R 22 J 1/10W		
R95			RK73FB2A822J	CHIP R 8.2K J 1/10W		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

⚠ indicates safety critical components.

PARTS LIST

× New Parts

Parts without **Parts No.** are not supplied.

Les articles non mentionnés dans le **Parts No.** ne sont pas fournis.

Teile ohne **Parts No.** werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕 向	Re- marks 備考
R96 R97 R98 R100 R102			RK73FB2A103J R92-1215-05 RK73FB2A103J R92-0670-05 R92-0699-05	CHIP R 10K J 1/10W CHIP R 470 1/ 2W CHIP R 10K J 1/10W CHIP R 0 OHM SOLID 10 1/2W		
R103 R104, 105 R107 R108 R201			R92-1213-05 RK73FB2A223J R92-0670-05 RK73FB2A273J RK73FB2A472J	CHIP R 22K J 1/10W CHIP R 0 OHM CHIP R 27K J 1/10W CHIP R 4.7K J 1/10W		
R202 R203 R204 R205 R207			RK73FB2A104J RK73FB2A563J RK73FB2A103J R92-0670-05 R92-0670-05	CHIP R 100K J 1/10W CHIP R 56K J 1/10W CHIP R 10K J 1/10W CHIP R 0 OHM CHIP R 0 OHM		
R208-210 R211-213 R215 R216, 217 R218			RK73FB2A473J RK73FB2A102J RK73FB2A105J RK73FB2A104J RK73FB2A102J	CHIP R 47K J 1/10W CHIP R 1.0K J 1/10W CHIP R 1.0M J 1/10W CHIP R 100K J 1/10W CHIP R 1.0K J 1/10W		
R219 R220 R221 R222 R223			RK73FB2A473J RK73FB2A332J RK73FB2A474J RK73FB2A473J R92-1212-05	CHIP R 47K J 1/10W CHIP R 3.3K J 1/10W CHIP R 470K J 1/10W CHIP R 47K J 1/10W		
R224 R225 R226-230 R232, 233 R234			RK73FB2A474J RK73FB2A472J R92-0670-05 RK73FB2A472J R92-0670-05	CHIP R 470K J 1/10W CHIP R 4.7K J 1/10W CHIP R 0 OHM CHIP R 4.7K J 1/10W CHIP R 0 OHM		
R235 R236 TH1 VR1 VR3			RK73FB2A563J RK73FB2A474J R92-1216-05 R12-5058-05 R12-3132-05	CHIP R 56K J 1/10W CHIP R 470K J 1/10W THERMISTOR 10K TRIMMING POT. 100K TRIMMING POT. 47K		
VR4 ,5 VR201 VR202			R12-3126-05 R05-3441-05 R05-4420-05	TRIMMING POT. 10K POTENTIOMETER 10K(A) (VOL) POTENTIOMETER 50K(B) (SQL)		
S201 S202-211			S40-2458-05 S40-1086-05	PUSH SWITCH (POWER) TACT SWITCH		
D1 -3 D6 D7 D8 ,9 D10			1SV164 1SV164 DLS1585 1SS184 DAN235(K)	CHIP VARI-CAP DIODE CHIP VARI-CAP DIODE CHIP DIODE CHIP DIODE CHIP DIODE		
D11 D12 D13 D14 ,15 D16			MA716 MI407 MI308 1SS226 DSA3A1	CHIP DIODE DIODE DIODE CHIP DIODE DIODE		
D17 ,18 D201 D202 D203			DTC124EK DLS1585 1SS181 1SS184	DIGITAL TRANSISTOR CHIP DIODE CHIP DIODE CHIP DIODE		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

△印は安全部品

△ indicates safety critical components.

PARTS LIST

* New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
D204 D205 D206, 207 D210 D212			1SS187 1SS193 1SS187 MA141A D2CZ7.5(X,Y)	CHIP DIODE CHIP DIODE CHIP DIODE CHIP DIODE CHIP ZENER DIODE		
IC1 IC3 IC4 IC5 IC6			KCD01 UPC1241H KCC02 TC9174F NJM78L05UA	H. IC IC H. IC IC(CMOS I/O) IC(VOLTAGE REGULATOR/ +5V)		
IC7 IC8 IC9 IC201 IC202		*	LA5009M KCB08 MC7808CT 75108G-E10-18 NJM78L06UA	IC H. IC IC(VOLTAGE REGULATORS/ +8V) IC(MICROPROCESSOR) ← 75108GF-N573BE IC(VOLTAGE REGULATOR/ +6V)		
IC203 IC301 Q1 +2 Q3 Q4			KRR-C001 M57774 3SK184(S) 2SC2714(Y) FMG2	IC(CHIP NETWORK) IC(POWER MODULE) CHIP FET CHIP TRANSISTOR DIGITAL TRANSISTOR		
Q5 Q6 Q7 +8 Q9 Q10 -12			2SC2712(Y) 2SD1757(K) 2SB1119S DTC144WK 2SC2712(Y)	CHIP TRANSISTOR CHIP TRANSISTOR CHIP TRANSISTOR DIGITAL TRANSISTOR CHIP TRANSISTOR		
Q13 Q14 Q15 Q16 Q19			2SD1757(K) 2SC2712(Y) 2SK208(Y) 2SC2714(Y) 2SB1302S	CHIP TRANSISTOR CHIP TRANSISTOR CHIP FET CHIP TRANSISTOR CHIP TRANSISTOR		
Q20 Q25 Q201, 202 Q203 Q204			2SC2712(Y) 2SD1406(Y) 2SC2712(Y) 2SA1519 2SC2712(Y)	CHIP TRANSISTOR TRANSISTOR CHIP TRANSISTOR DIGITAL TRANSISTOR CHIP TRANSISTOR		
S212			W02-0388-05	ENCODER		
		*	X58-3580-10 X59-3130-00 X59-3610-00	SUB YNIT (PLL) MODULE UNIT (APC) MODULE UNIT (MIC AMP)		
PLL (X58-3580-10)						
C1 C2 C3 C4 C5			CK73FB1H223K CC73FCH1H120J CC73FUJ1H220J CK73FB1H102K CK73EB1H333K	CHIP C 0.022UF K CHIP C 12PF J CHIP C 22PF J CHIP C 1000PF K CHIP C 0.033UF K		
C6 C7 C8 +9 C10 C11			CK73FB1H102K CK73FB1H223K C92-0008-05 C92-0502-05 CK73FB1H223K	CHIP C 1000PF K CHIP C 0.022UF K CHIP TAN 3.3UF 16WV ELECTRO 0.33UF 35WV CHIP C 0.022UF K		
C12 C13 C14 C15			CC73FCH1H100D CK73FB1E393K CC73FCH1H050C CK73FB1H102K	CHIP C 10PF D CHIP C 0.039UF K CHIP C 5.0PF C CHIP C 1000PF K		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

⚠ indicates safety critical components.

PARTS LIST

× New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
C16 ,17 C101,102 C103 C104 C105			CC73FSL1H101J CK73FB1H102K CK73FB1H471K CC73FCH1H030C CC73FCH1H040C	CHIP C 100PF J CHIP C 1000PF K CHIP C 470PF K CHIP C 3.0PF C CHIP C 4.0PF C		
C106,107 C108 C109 C110 C111			CC73FCH1H1R5C CC73FCH1H220J CC73FCH1H180J CC73FCH1H010C CC73FCH1H050C	CHIP C 1.5PF C CHIP C 22PF J CHIP C 18PF J CHIP C 1.0PF C CHIP C 5.0PF C		
C112,113			CK73FB1H102K	CHIP C 1000PF K		
CN1 CN101 CN102			E40-5201-05 E40-0411-05 E40-0311-05	PIN CONNECTOR (7P) PIN CONNECTOR (4P) PIN CONNECTOR (3P)		
			F11-1122-14	SHIELDING COVER		
L1 L101,102 L103 L104 L105		*	L40-1082-48 L40-3391-19 L34-2341-05 L40-1292-19 L40-5682-19	SMALL FIXED INDUCTOR(100NH) SMALL FIXED INDUCTOR(3.3UH) COIL SMALL FIXED INDUCTOR(1.2UH) SMALL FIXED INDUCTOR(0.56UH)		
L106		*	L40-6872-48	SMALL FIXED INDUCTOR(68NH)		
R1 ,2 R3 -5 R6 ,7 R8 R9			RK73FB2A473J RK73FB2A102J R92-0670-05 RK73FB2A332J RK73FB2A392J	CHIP R 47K J 1/10W CHIP R 1.0K J 1/10W CHIP R 0 OHM CHIP R 3.3K J 1/10W CHIP R 3.9K J 1/10W		
R10 -12 R13 R14 R15 R16			RK73FB2A473J RK73FB2A103J RK73FB2A331J RK73FB2A472J RK73FB2A222J	CHIP R 47K J 1/10W CHIP R 10K J 1/10W CHIP R 330 J 1/10W CHIP R 4.7K J 1/10W CHIP R 2.2K J 1/10W		
R101 R102 R103 R104 R106			R92-0670-05 RK73FB2A102J RK73FB2A104J RK73FB2A470J RK73FB2A680J	CHIP R 0 OHM CHIP R 1.0K J 1/10W CHIP R 100K J 1/10W CHIP R 47 J 1/10W CHIP R 68 J 1/10W		
R107 R108 R109 R110			RK73FB2A470J RK73FB2A392J RK73FB2A103J RK73FB2A221J	CHIP R 47 J 1/10W CHIP R 3.9K J 1/10W CHIP R 10K J 1/10W CHIP R 220 J 1/10W		
D101,102 D103 IC1 Q1 ,2 Q4		*	1T33C 15V164 M54959FP 2SC3324(B) DTC143ZK	CHIP VARI-CAP DIODE CHIP VARI-CAP DIODE IC(FREQ SYNTHESIZER PLL) CHIP TRANSISTOR DIGITAL TRANSISTOR		
Q5 Q101 Q102		*	2SC2714(Y) 2SK582 2SC3120	CHIP TRANSISTOR FET CHIP TRANSISTOR		
APC (X59-3130-00)						
C1 C2 C3			CK73FB1H102K C92-0501-05 CK73FB1H472K	CHIP C 1000PF K CHIP TAN 1.5UF 6.3WV CHIP C 4700PF K		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

△ indicates safety critical components.

PARTS LIST

× New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Telle ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
C4 C5 C6			CK73FB1H102K CK73FB1H472K CK73FB1H102K E23-0471-05	CHIP C 1000PF K CHIP C 4700PF K CHIP C 1000PF K TERMINAL		
R1 R2 R3 R4 R6	.5		RD41FB2B222J RD41FB2B102J RD41FB2B152J RD41FB2B103J RD41FB2B122J	CYLND CHIP R 2.2K J 1/8W CYLND CHIP R 1.0K J 1/8W CYLND CHIP R 1.5K J 1/8W CYLND CHIP R 10K J 1/8W CYLND CHIP R 1.2K J 1/8W		
Q1 Q3	.2		FMW1 2SA1162(Y)	DIGITAL TRANSISTOR CHIP TRANSISTOR		
MIC AMP (X59-3610-00)						
C1 C2 C3 C4 C5			CK73FF1E104Z CK73GB1H102K CK73FB1E333K CC73GCH1H270J C92-0004-05	CHIP C 0.10UF Z CHIP C 1000PF K CHIP C 0.033UF K CHIP C 27PF J CHIP TAN 1UF 16WV		
C6 C7 C8 C9 C10		*	CK73FB1E333K CK73GB1H681K CK73GB1H332K CC73GCH1H820J CC73GCH1H101J	CHIP C 0.033UF K CHIP C 680PF K CHIP C 3300PF K CHIP C 82PF J CHIP C 100PF J		
		*	E23-0471-05	TERMINAL		
R1 R2 R3 R3 R4			RK73GB1J223J RK73GB1J104J RK73GB1J561J RK73GB1J561J RK73GB1J470J	CHIP R 22K J 1/16W CHIP R 100K J 1/16W CHIP R 560 J 1/16W CHIP R 560 J 1/16W CHIP R 47 J 1/16W		
R5 R5 R6 R6 R7			RK73GB1J561J RK73GB1J561J RK73GB1J000J RK73GB1J000J RK73GB1J394J	CHIP R 560 J 1/16W CHIP R 560 J 1/16W CHIP R 0.0 J 1/16W CHIP R 0.0 J 1/16W CHIP R 390K J 1/16W		
R8 R8 R9 R10 R11			RK73GB1J224J RK73GB1J224J RK73GB1J184J RK73GB1J333J RK73FB2A473J	CHIP R 220K J 1/16W CHIP R 220K J 1/16W CHIP R 180K J 1/16W CHIP R 33K J 1/16W CHIP R 47K J 1/10W		
R12 R12 R13 R16 R16	-15		RK73GB1J224J RK73GB1J224J RK73GB1J823J RK73GB1J000J RK73GB1J000J	CHIP R 220K J 1/16W CHIP R 220K J 1/16W CHIP R 82K J 1/16W CHIP R 0.0 J 1/16W CHIP R 0.0 J 1/16W		
IC1 Q1			NJM4558M 2SC4116(Y)	IC(OP AMP X2) CHIP TRANSISTOR		

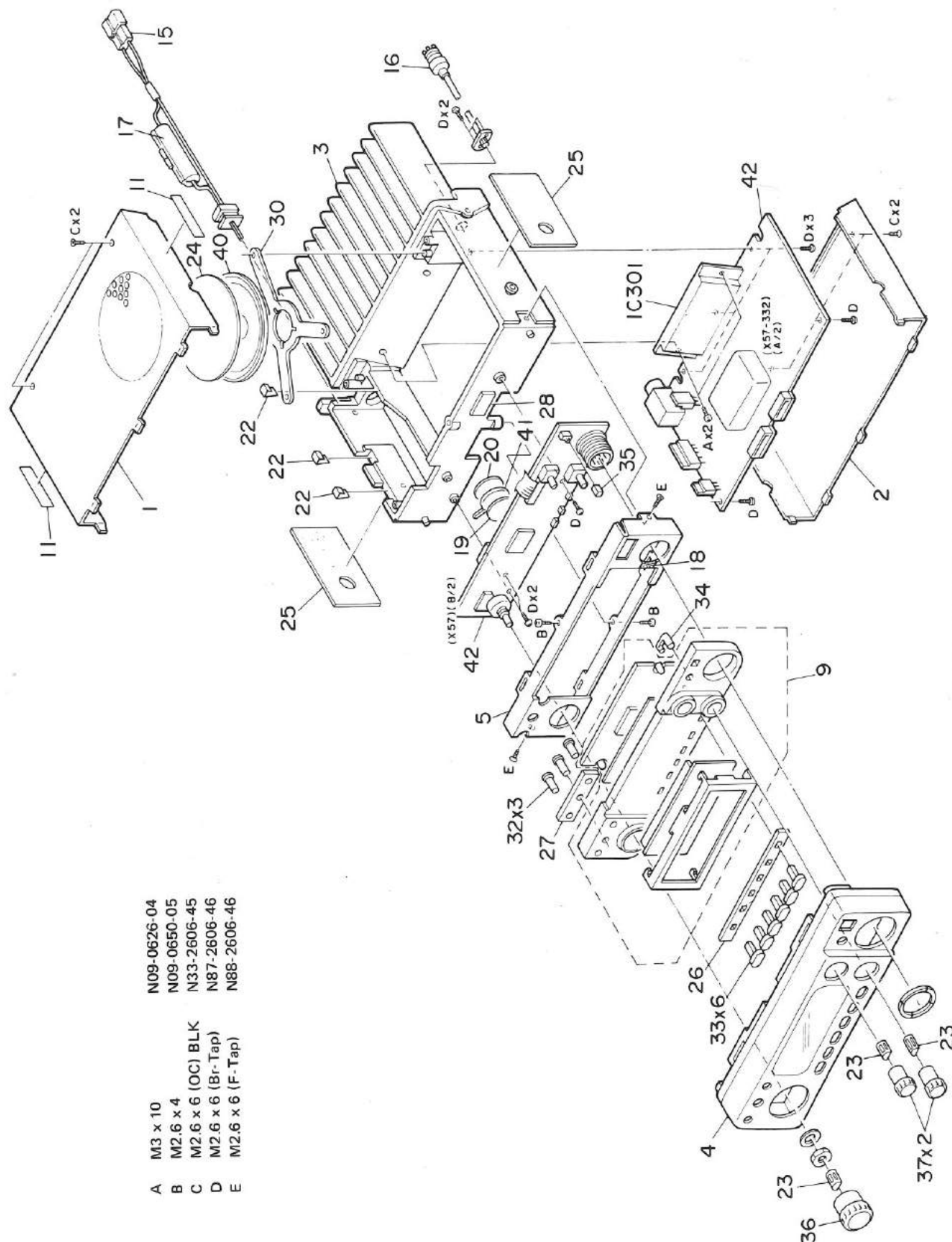
E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia *

⚠ indicates safety critical components.

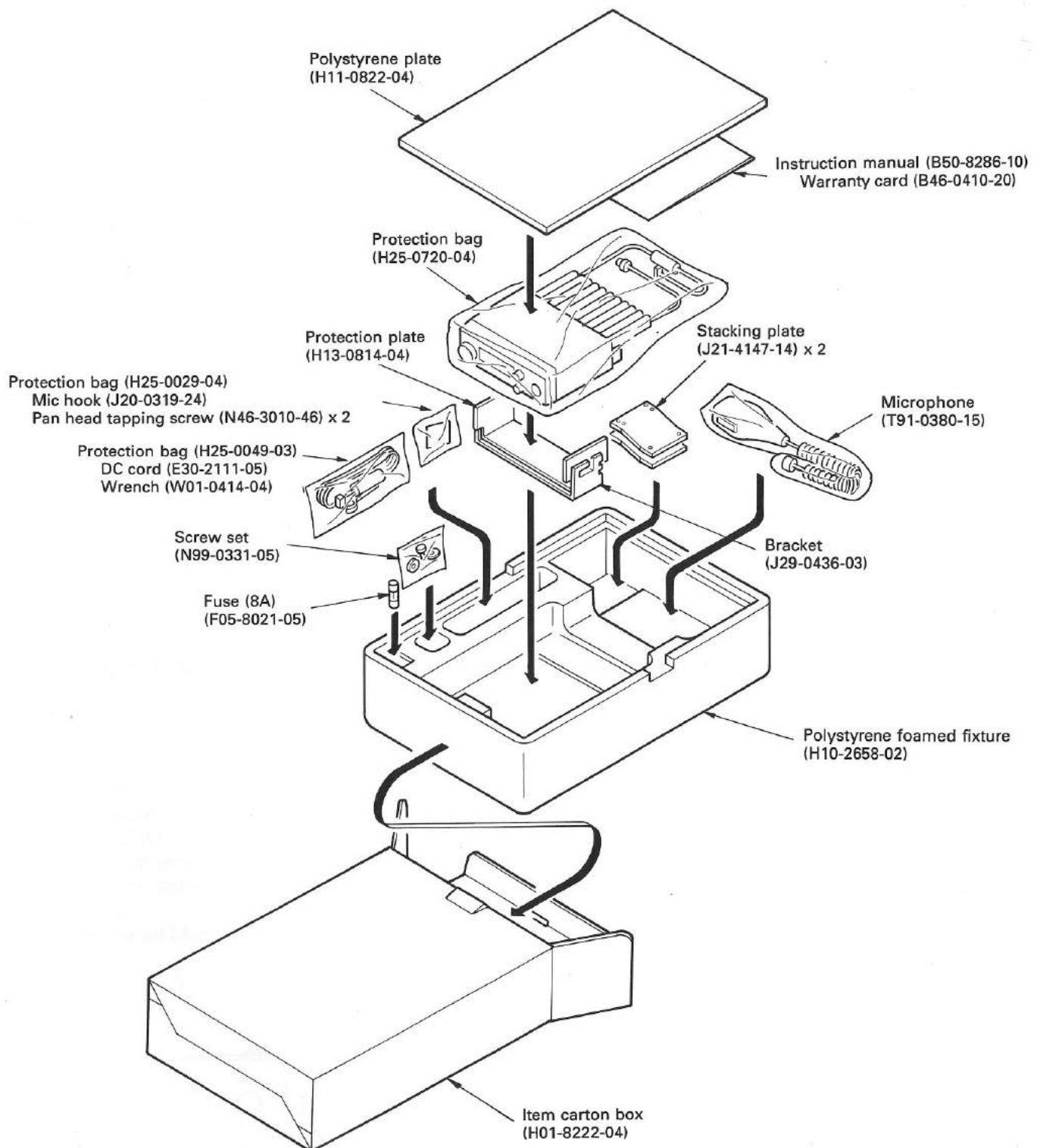
EXPLODED VIEW



N09-0626-04
N09-0650-05
N33-2606-45
N87-2606-46
N88-2606-46

A M3 x 10
B M2.6 x 4
C M2.6 x 6 (OC) BLK
D M2.6 x 6 (Br-Tap)
E M2.6 x 6 (F-Tap)

PACKING



ADJUSTMENT

REQUIRED TEST EQUIPMENT

1. DC V.M and Tester

- 1) High input impedance

2. RF VTVM (RF V.M)

- 1) Input impedance : $1M\Omega$ min., $2pF$ max.
- 2) Voltage range : F.S = 10mV to 300V
- 3) Frequency range : Up to 450MHz

3. Frequency Counter (f. counter)

- 1) Input sensitivity : Approx. 50mV
- 2) Frequency range : Up to 450MHz

4. DC Power Supply

- 1) Voltage : 10V to 17V, variable
- 2) Current : 15A min.

5. Power Meter

- 1) Measurement range : Approx. 30W, 3W, 1W
- 2) Input impedance : 50Ω
- 3) Frequency range : 450MHz

6. AF VTVM (AF V.M)

- 1) Input impedance : $1M\Omega$ min.
- 2) Voltage range : F.S = 1mV to 30V
- 3) Frequency range : 50Hz to 10kHz

7. AF Generator (AG)

- 1) Output frequency : 100Hz to 10kHz
- 2) Output voltage : 0.5mV to 1V

8. Linear Detector

- 1) Frequency range : 450MHz

9. Spectrum Analyzer

- 1) Frequency range : 450MHz

10. Directional Coupler

11. Oscilloscope

- 1) High sensitivity oscilloscope with horizontal input terminal

12. SSG

- 1) Frequency range : 220MHz band
- 2) Modulation: AM and FM MOD.
- 3) Output level : $0.1\mu V$ to 100mV

13. Dummy Load

- 1) 8Ω , 5W (approx.)

14. Noise Generator

- 1) Must generate ignition-like noise containing harmonics beyond 450MHz.

15. Sweep Generator

- 1) Sweep range : 220MHz band

16. Tracking Generator

PREPARATION

- 1) Unless otherwise specified, knobs and switches should be set as follows **Table 6**.

POWER SW	ON	CALL	OFF
AF VOL VR	MIN	SHIFT/AL	OFF
SQL VOL VR	MIN	TONE/T. ALT	OFF
VFO	VFO	REV/STEP	OFF
MR	OFF	DRS	OFF

Table 6

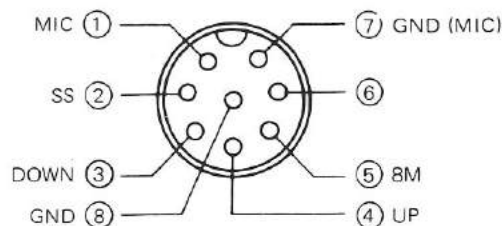


Fig. 13 MIC terminals (view from front panel side)

- 2) Use an insulated adjusting rod to adjust trimmers and coils.
- 3) To prevent damaging SSG, never set the stand by switch to SEND while adjusting the receiver section.
- 4) Be sure to turn the power switch OFF, before connecting the power cable to a power source.
- 5) SSG output levels are those at the time the output terminal is open.
- 6) Meter and display section should be set as follows **Fig. 14**.

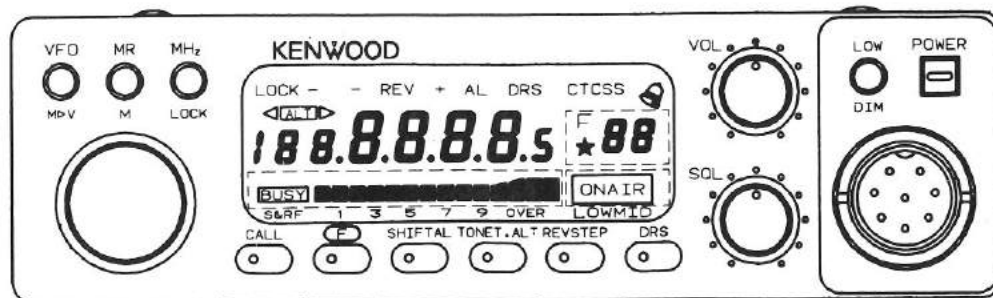


Fig. 14

ADJUSTMENT

COMMON SECTION ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specifications/Remarks
		Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. Setting	1) Source voltage : DC 13.8V POWER SW : OFF VOL VR : Full counter-clockwise (CCW) SQL VR : CCW TX-RX unit VR3, 4 : CCW VR1 : Center							
2. Reset	1) Turn POWER SW ON while holding down MR/M.							Display 220.000
3. PLL	1) RX VCO FREQ. : 222.500 Receive.	DVM Dummy	TX-RX Rear panel	TP2 ANT			Check	2.0 ~ 2.6V
	2) TX VCO FREQ. : 222.500 Transmit.						Check	6.2 ~ 6.9V
4. Transmit frequency adjustment	1) FREQ. : 222.500 Transmit.	f.counter Power meter	Rear panel	ANT	TX-RX	TC1	222.500MHz	±100Hz

RECEIVER SECTION ADJUSTMENT

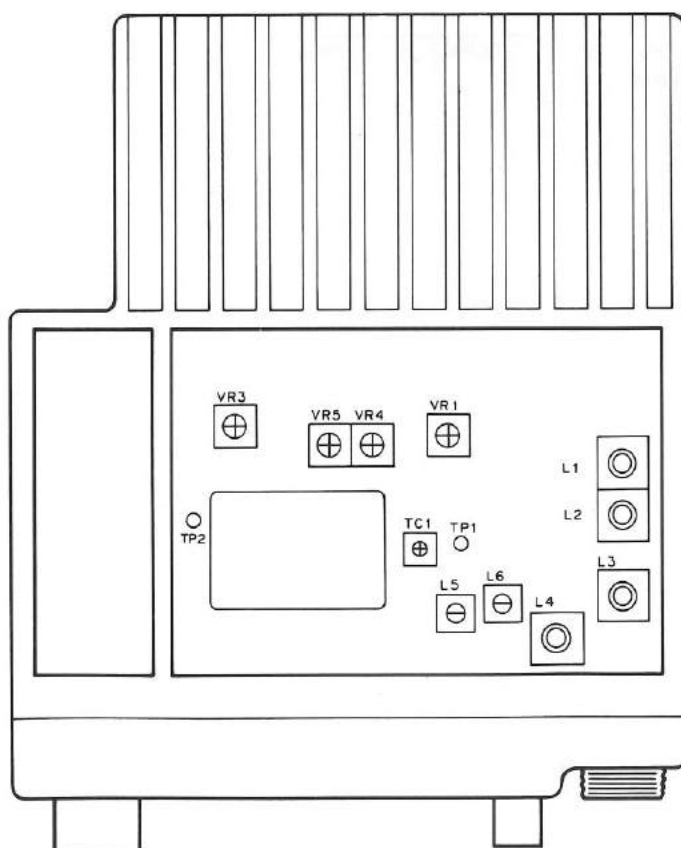
Item	Condition	Measurement			Adjustment			Specifications/Remarks
		Test-equipment	Unit	Terminal	Unit	Parts	Method	
1. BPF	1) FREQ. : 222.520 Connect the SSG to ANT. Connect the DC V.M to TP1. SSG output : -113dBm (0.5μV) SSG MOD : 1kHz SSG DEV : 3kHz	DC V.M	TX-RX	TP1	TX-RX	L1 ~ 5	Repeat for MAX.	
2. Distortion	1) FREQ. : 222.520 SSG output : -103dBm (1.7μV) SSG MOD : 1kHz SSG DEV : 3kHz	Distortion meter Oscilloscope	Rear panel	SP	TX-RX	L6	Repeat for MIN.	Turn L6 core CCW until best SINAD point obtained.
3. Receiving sensitivity	1) FREQ. : 222.520 SSG output : -123dBm (0.16μV) SSG MOD : 1kHz SSG DEV : 3kHz	AF V.M Oscilloscope	Rear panel	SP	TX-RX	L1 ~ 6	Check	SINAD 12dB or more.
	2) FREQ. : 220.020							
	3) FREQ. : 224.960							
4. S-meter	1) FREQ. : 222.520 SSG output : -93dBm (5μV) SSG MOD : 1kHz SSG DEV : 3kHz	LCD (S-meter)			TX-RX	VR1	All S-meter segments on (Adjust VR5 so that last segment just turns on.)	
	2) SSG : OFF						Check	S-meter off.

ADJUSTMENT

TRANSMITTER SECTION ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specifications/Remarks
		Test-equipment	Unit	Terminal	Unit	Parts	Method	
1-1. APC	1) FREQ. : 220.000 TX-RX unit VR4 : CCW Transmit.	Power meter Ammeter	Rear panel	ANT			Check	29W or more.
					TX-RX	VR4	28W	ON AIR LED on.
	2) FREQ. : 224.980 Transmit.						Check Read RF meter.	$\pm 1W$, 6.5A or less.
	3) FREQ. : 220.000 Transmit.							24 ~ 32W, 6.5A or less. All RF meter LEDs on.
1-2. MID power	1) FREQ. : 222.500 MID SW : ON Transmit.				TX-RX	VR5	12W Read RF meter.	$\pm 1W$ 10 RF meter LEDs on.
1-3. LOW power	1) FREQ. : 222.500 LOW SW : ON Transmit.						Check Read RF meter.	3.0 ~ 8.0W 6 RF meter LEDs on.
2. DEV.	1) FREQ. : 222.520 AG : 1kHz, 50mV Transmit.	Linear detector Oscilloscope Power meter	Rear panel	ANT	TX-RX	VR3	$\pm 4.4kHz$ (Read higher absolute value of + or - value)	$\pm 200Hz$ Check for detected waveform.
	2) AG : 1kHz, 5.0mV						Check	$\pm 2.2 \sim 3.6kHz$
3. Protection	1) FREQ. : 220.000 ANT : OPEN Transmit.	Ammeter					Check	6.5A or less.
4. TONE	1) FREQ. : 222.600 TONE : ON Transmit.	Linear detector Oscilloscope Power meter	Rear panel	ANT			Check	DEV. : $\pm 0.5 \sim 1.0kHz$

Adjustment Points (Top View)



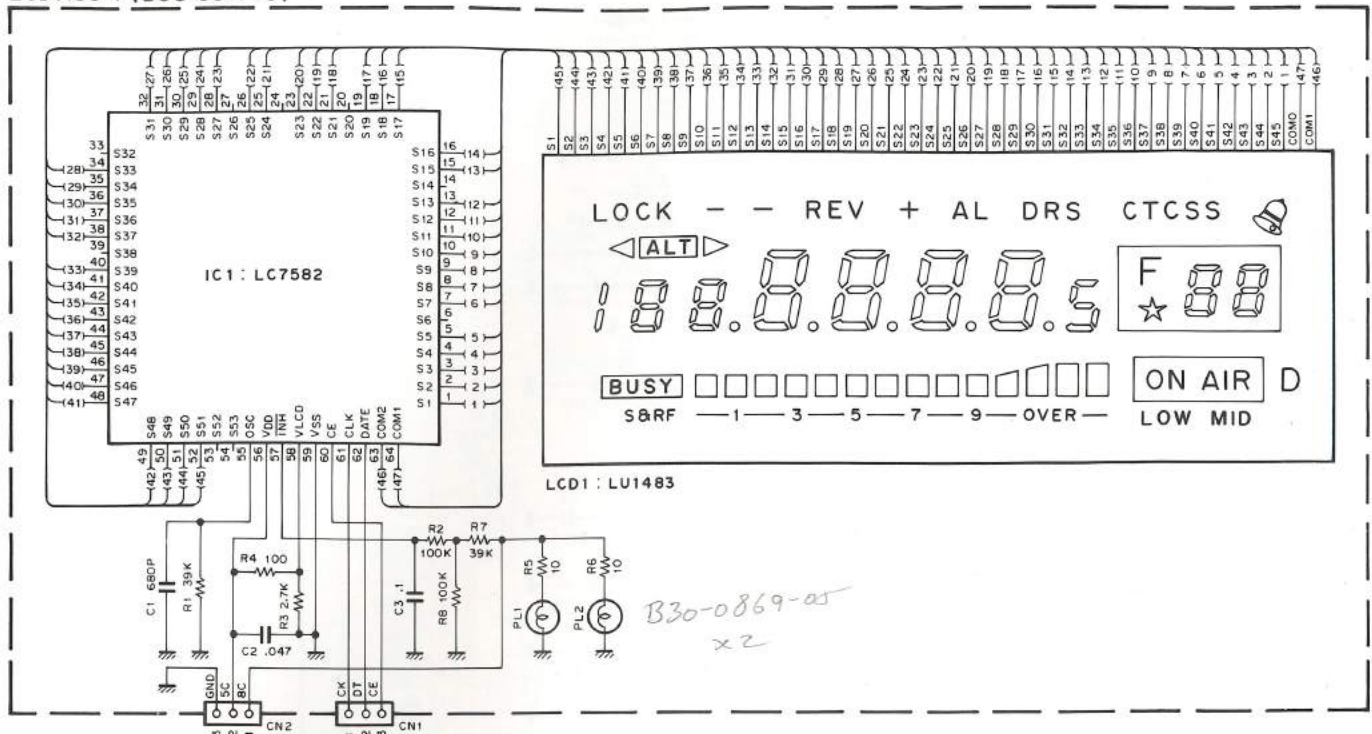
TX-RX unit (X57-3320-10)

VR1 : S-meter
 VR3 : $\pm 4.4kHz$ at 1kHz, 50mV
 VR4 : APC
 VR5 : MID POWER
 L1 ~ 4 : BPF, RX sensitivity
 L5, 6 : Distortion, RX sensitivity
 TC1 : TX frequency

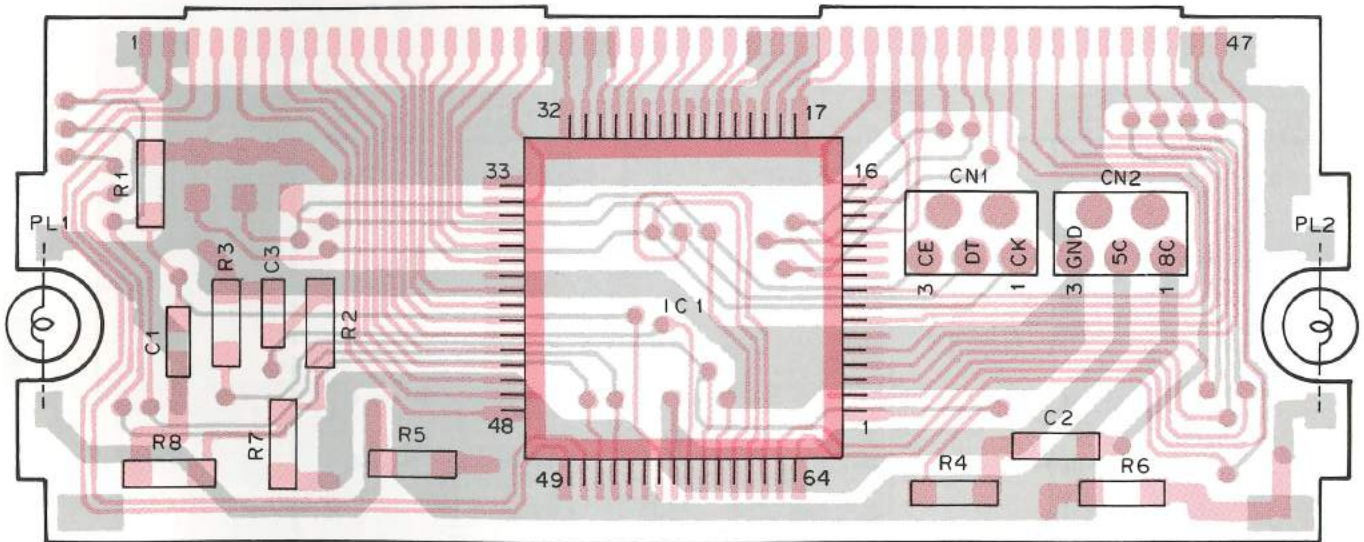
PC BOARD VIEWS/CIRCUIT DIAGRAMS TM-331A

LCD ASS'Y (B38-0311-15)

LCD ASS'Y (B38-0311-15)



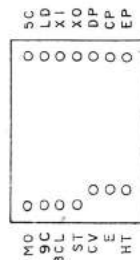
LCD ASS'Y (B38-0311-15) Component side view



TM-331A

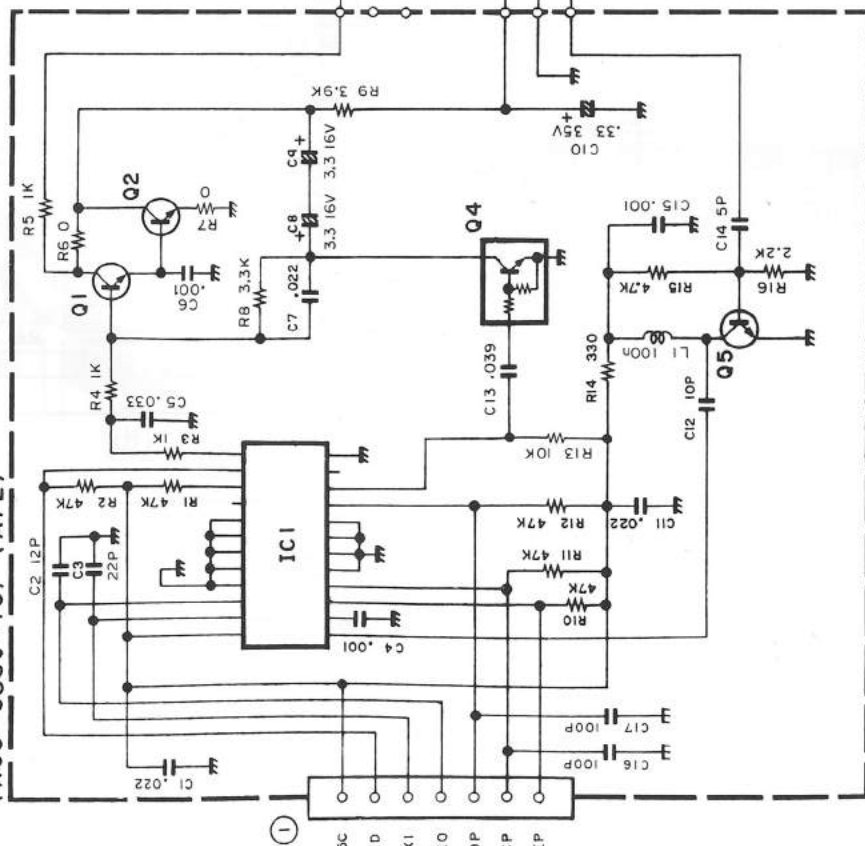
CIRCUIT DIAGRAM

PLL (X58-3580-10)



(TOP VIEW)

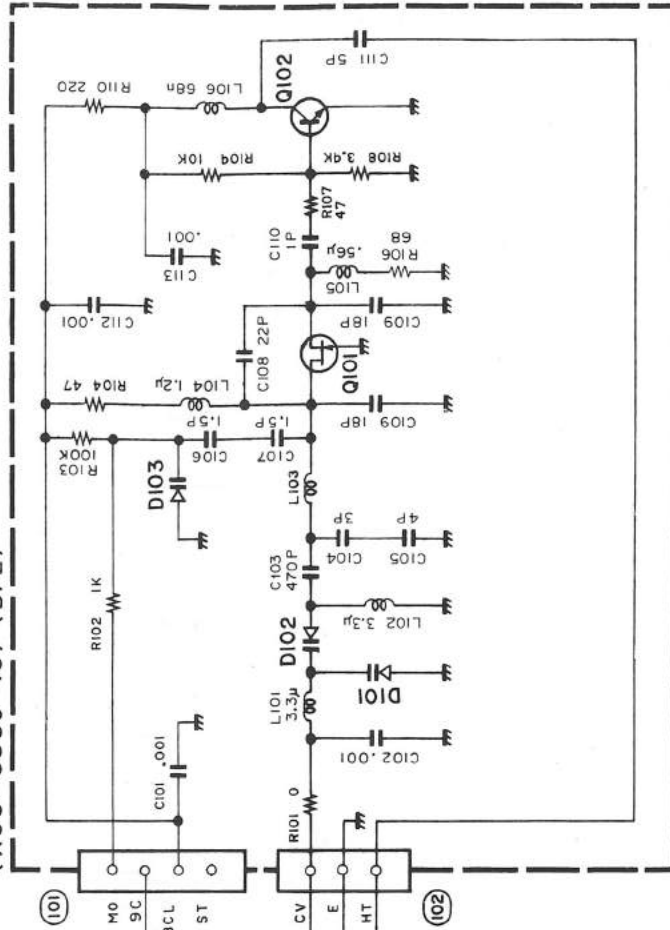
(X58-3580-10) (A/2)



(X58-3580-10) (A/2)

- IC 1 : M54959FP
- Q1, 2 : 2SC3324 (B)
- Q4 : DTC1432K
- Q5 : 2SC2714 (Y)

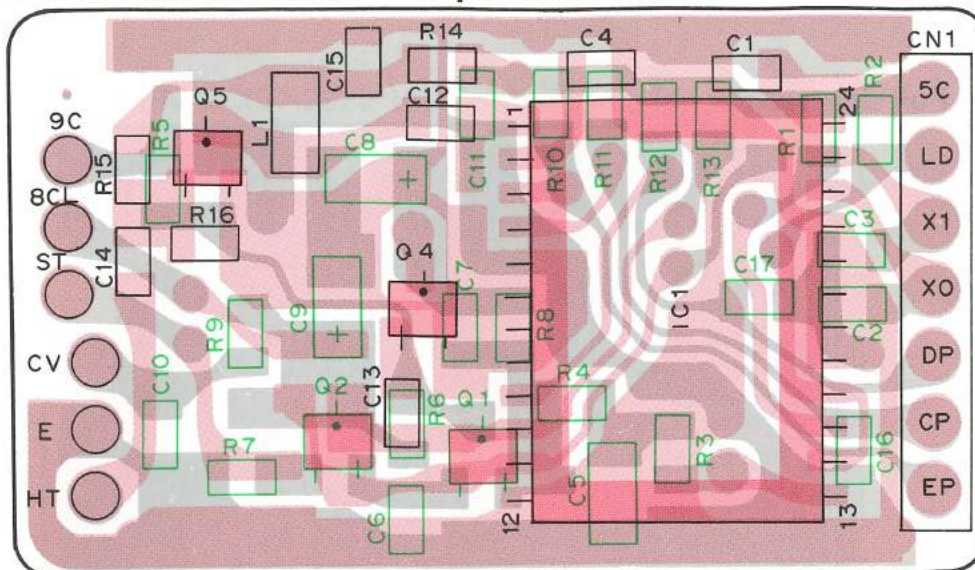
(X58-3580-10) (B/2)



(X58-3580-10) (B/2)

- Q101 : 2SK582
- Q102 : 2SC3120
- D101, 102 : 1T33C
- D103 : 1SV164

PLL (X58-3580-10) (A/2) Component side view

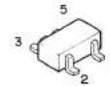


IC1 : M54959FP Q1,2 : 2SC3324(B) Q4 : DTC143ZK Q5 : 2SC2714(Y)

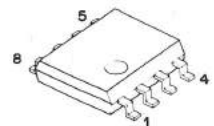
2SC2714(Y)
2SC3120
2SC3324(B)
2SA1162 (GR)
2SC4116(Y)
DTC143ZK



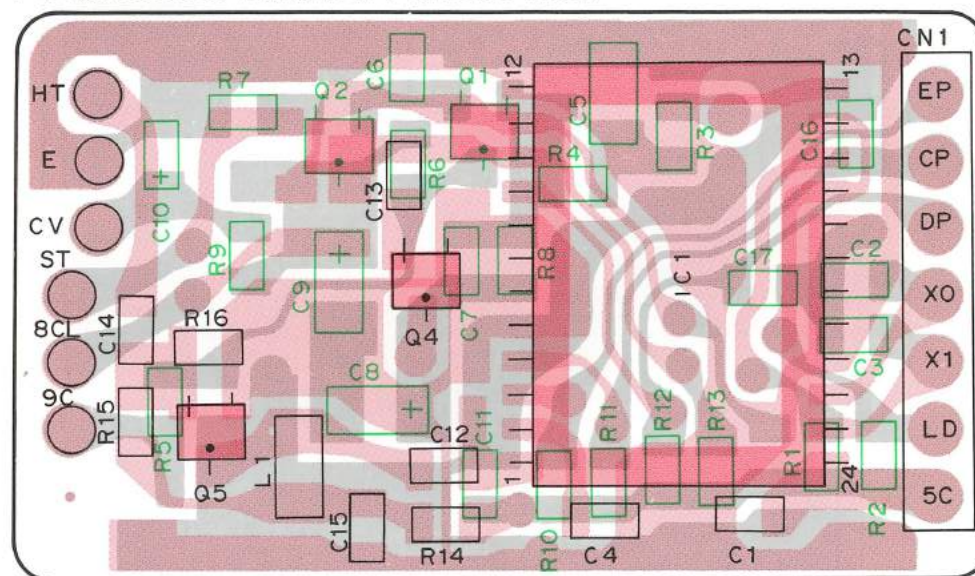
FMW1



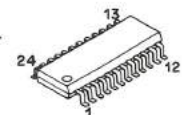
NJM4558M



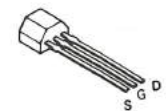
PLL (X58-3580-10) (A/2) Foil side view



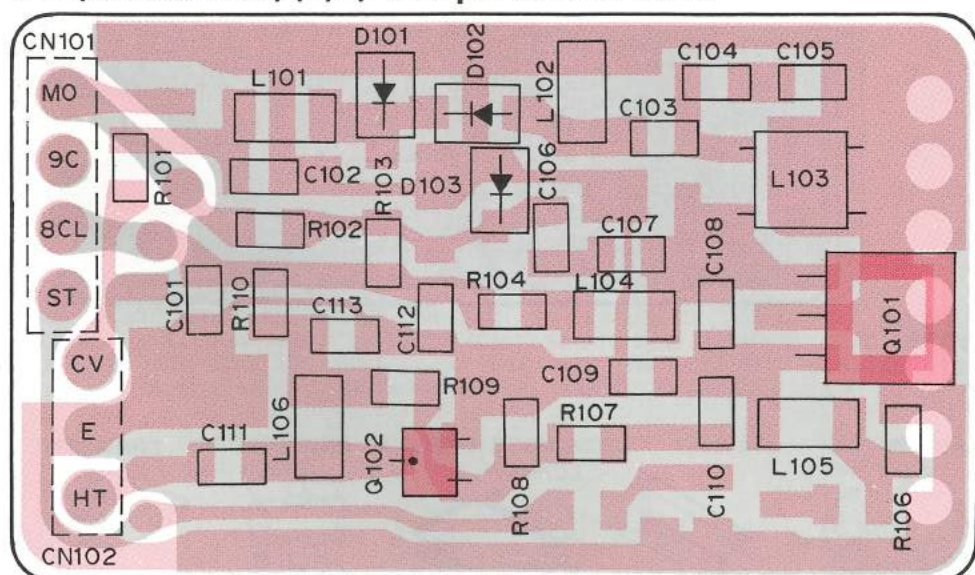
M54959FP



2SK582

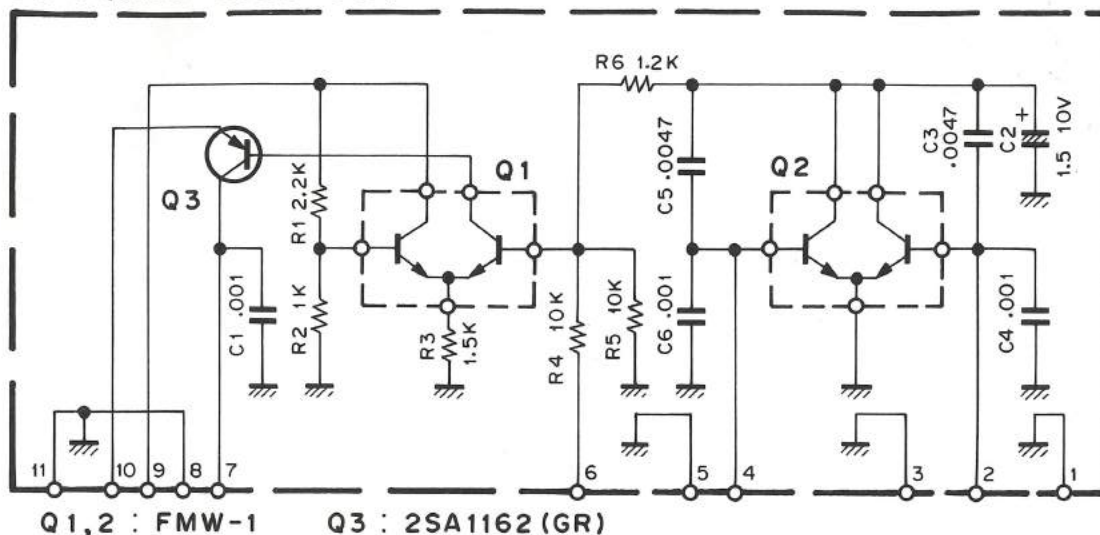


PLL (X58-3580-10) (B/2) Component side view

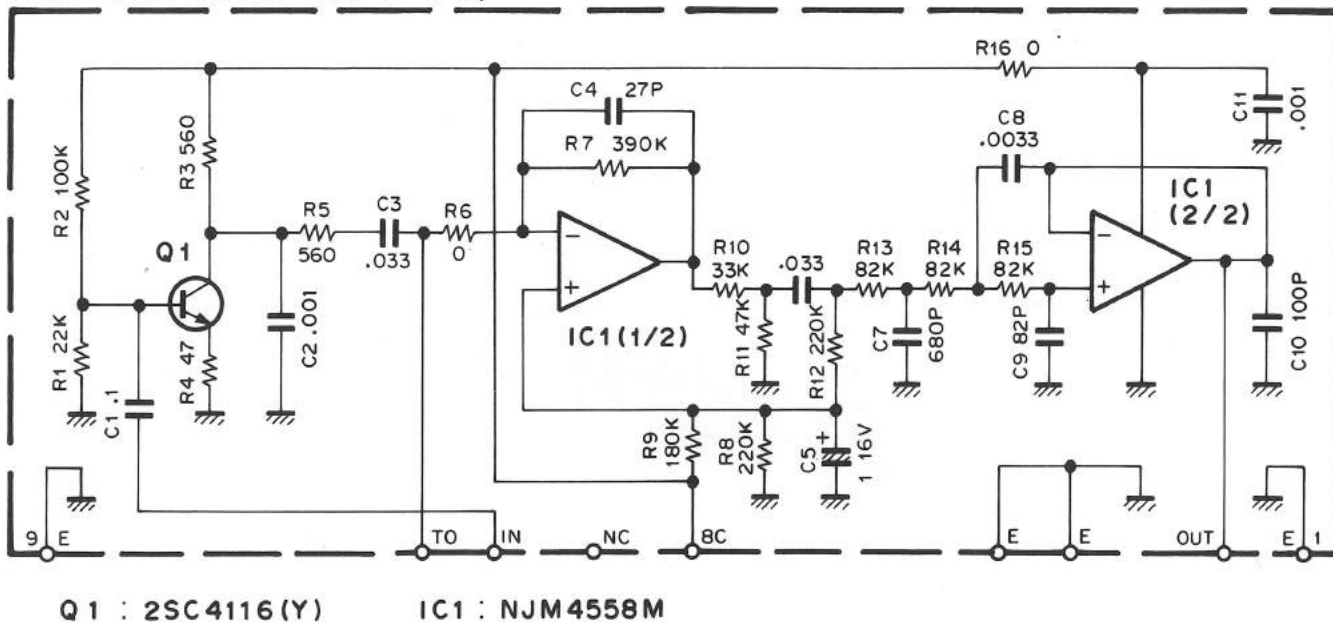


Q101 : 2SK582 Q102 : 2SC3120 D101,102 : 1T33C D103 : 1SV164

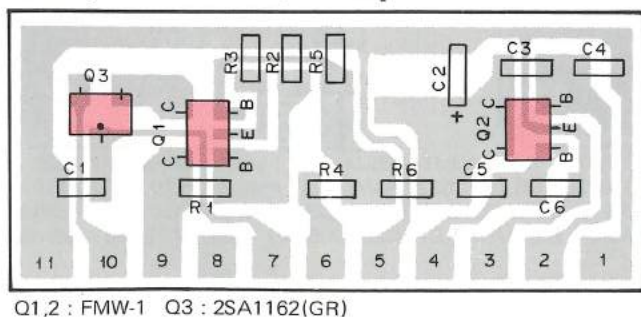
APC (X59-3130-00)



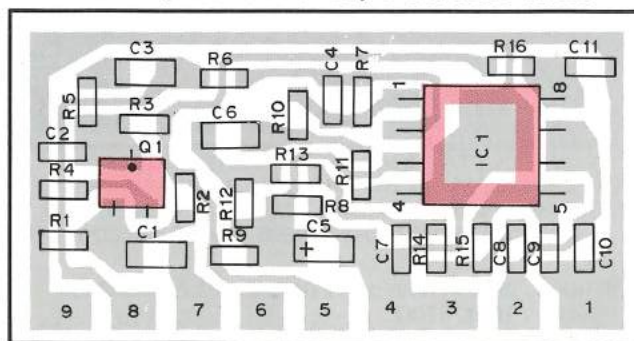
MIC AMP (X59-3610-00)



APC (X59-3130-00) Component side view

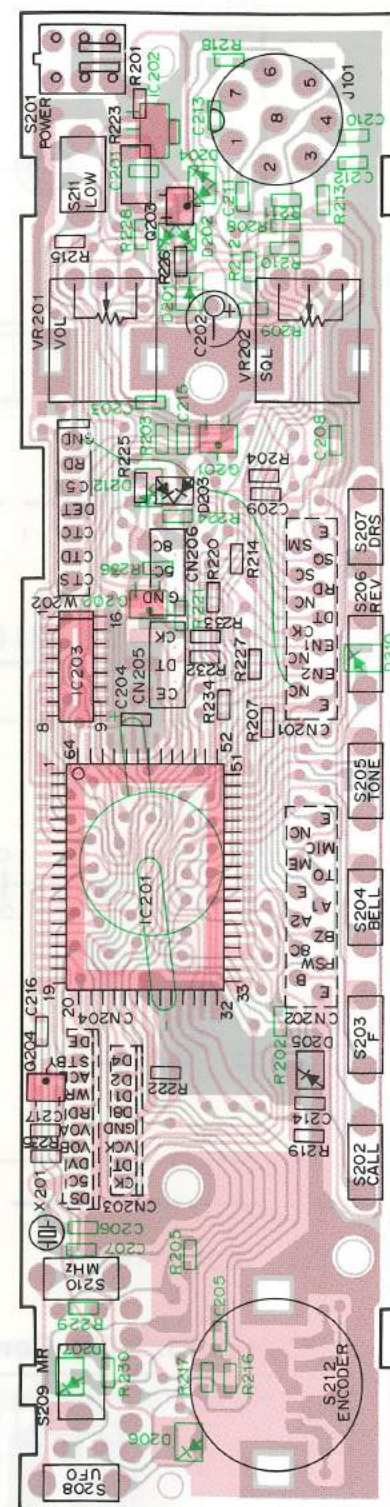
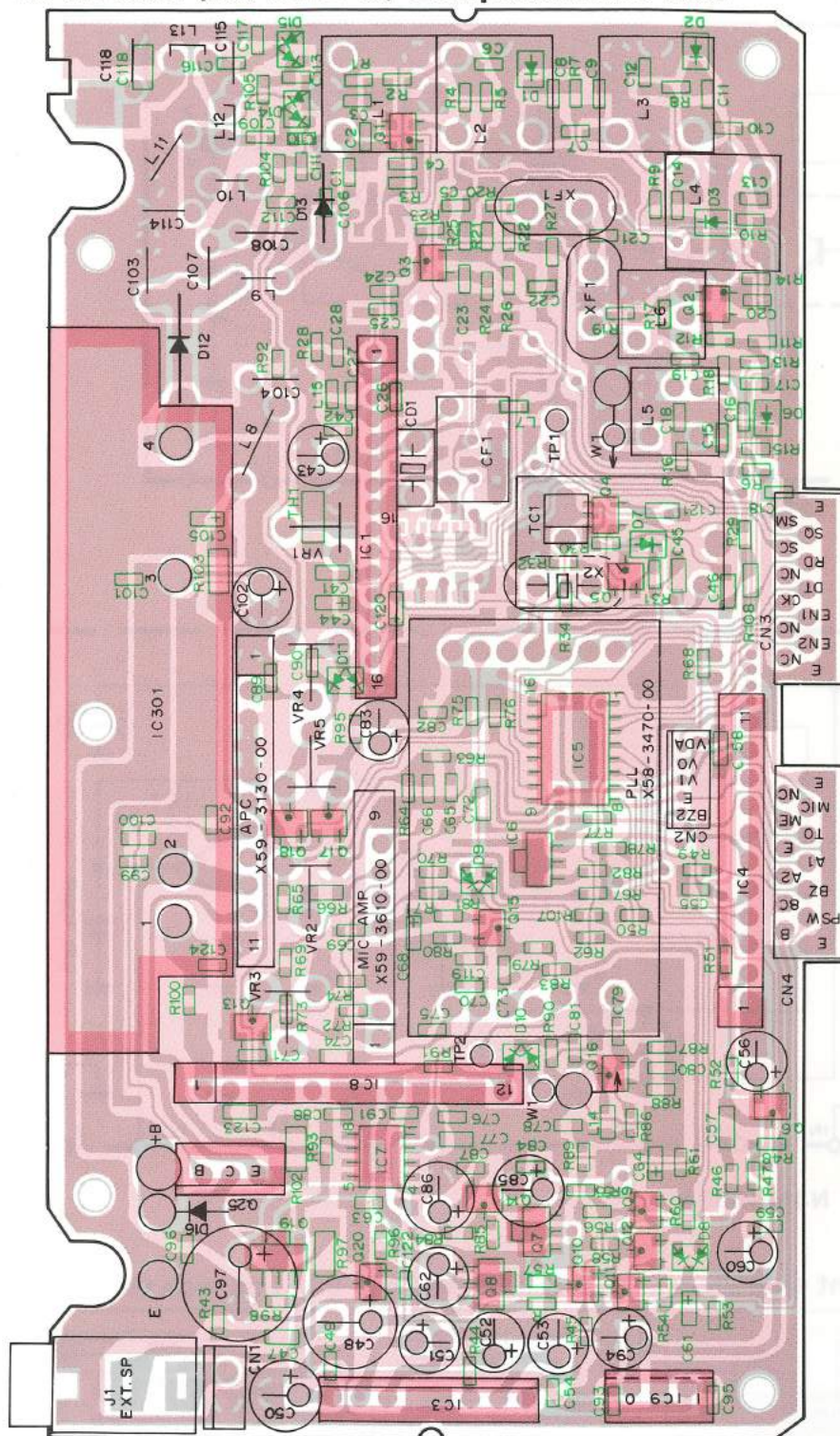


MIC AMP (X59-3610-00) Foil side view

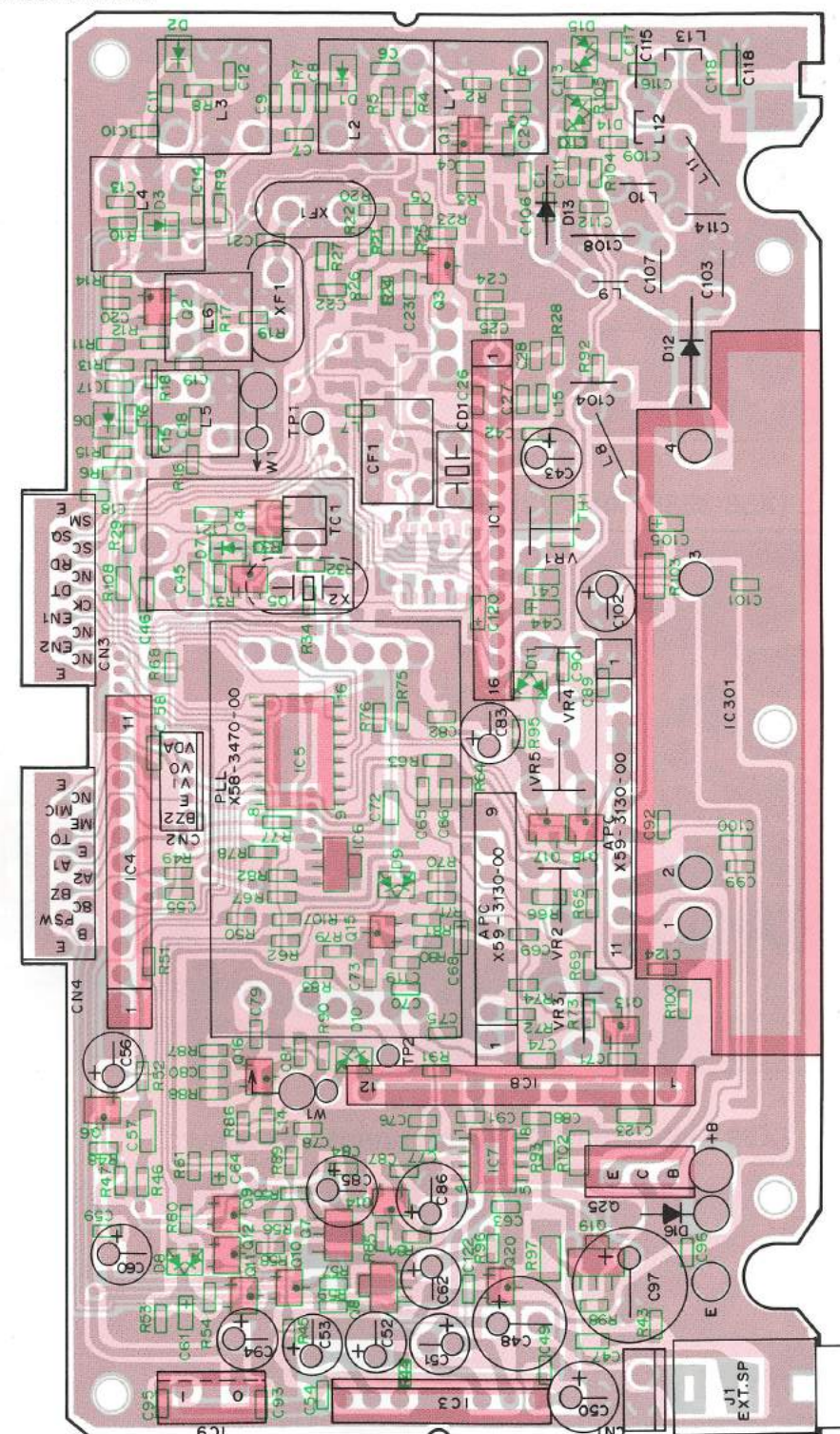
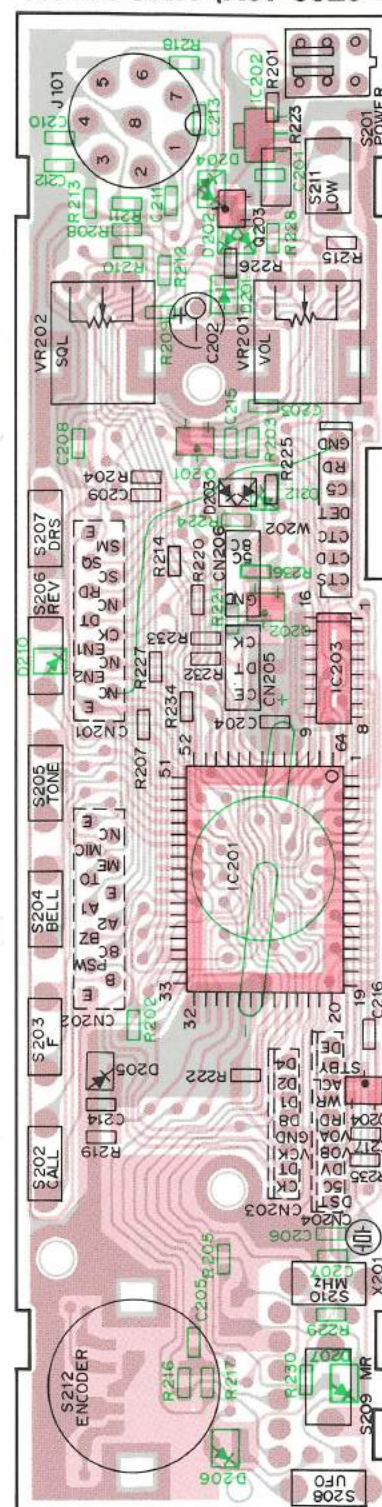


TM-331A PC BOARD VIEWS

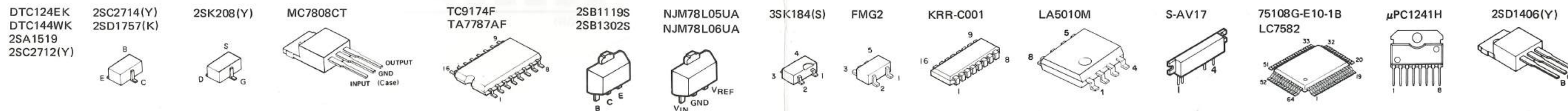
TX-RX UNIT (X57-3320-10) Component side view



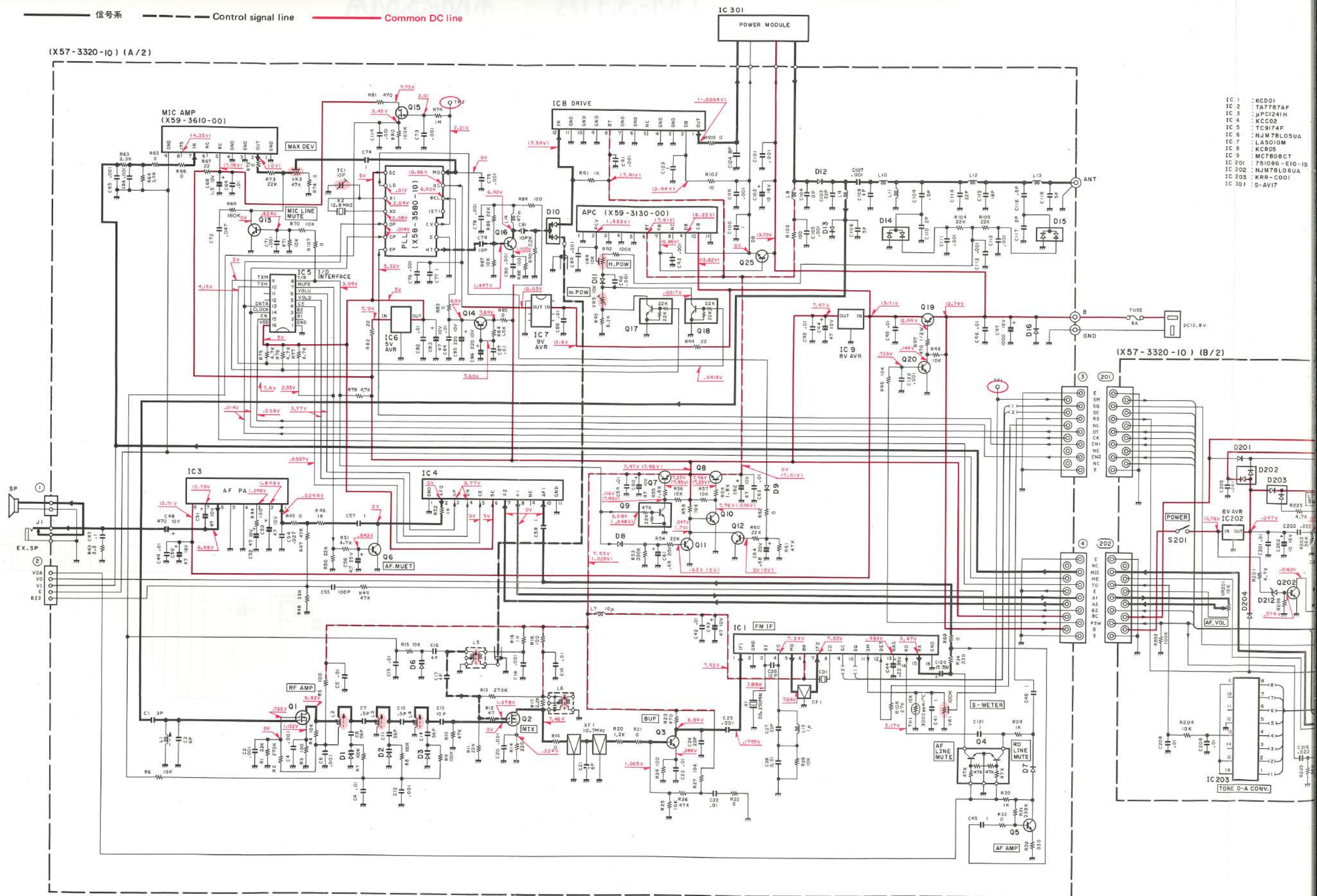
TX-RX UNIT (X57-3320-10) Foil side view



IC1: KCD01 IC2: TA7787AF IC3: μPC1241H IC4: KCC02 IC5: TC9174F IC6: NJM78L05UA IC7: LA5010M IC8: KCB05 IC9: MC7808CT IC201: 75108G-E10-1B
 IC202: NJM78L06UA IC203: KRR-C001 IC301: S-AV17 Q1,2: 3SK184(S) Q3,16: 2SC2714(Y) Q4: FMG2 Q5,10,12,14,20,201,204: 2SC2712(Y) Q6,13: 2SD1757(K) Q7,8: 2SB1119 S
 Q9: DTC144WK Q15: 2SK208(Y) Q17,18: DTC124EK Q19: 2SB1302 S Q25: 2SD1406(Y) Q203: 2SA1519 D1~3,6: 1SV164 D7,201: DLS1585 D8,9,203: 1SS184 D10: DAN235(K)
 D11: HA716 D12: MI407 D13: MI808 D14,15: 1SS226 D16: DSA3A1 D202: 1SS181 D204,206,207: 1SS187 D205: 1SS193 D210: MA141A



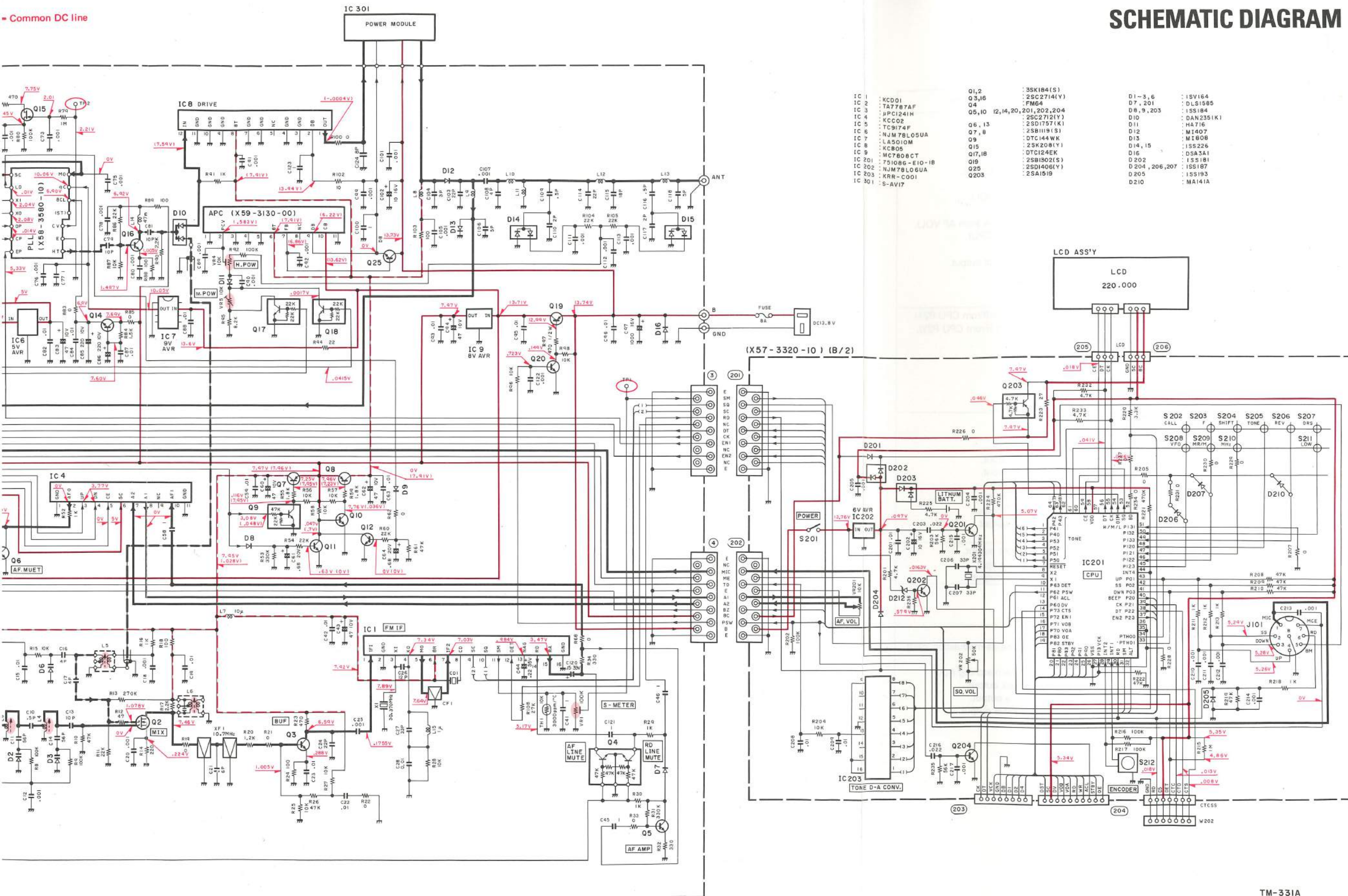
(X57-3320-10) (A/2)



```

IC 1 : KCD01
IC 2 : J77787AF
IC 3 : JPC124IH
IC 4 : KCC02
IC 5 : TC9174F
IC 6 : NJM78L05UA
IC 7 : LA5010M
IC 8 : KCB05
IC 9 : MC7808CT
IC 201 : 75108G-E10-1B
IC 202 : NJM78L06UA
IC 203 : KRR-C001
IC 301 : S-AV17

```

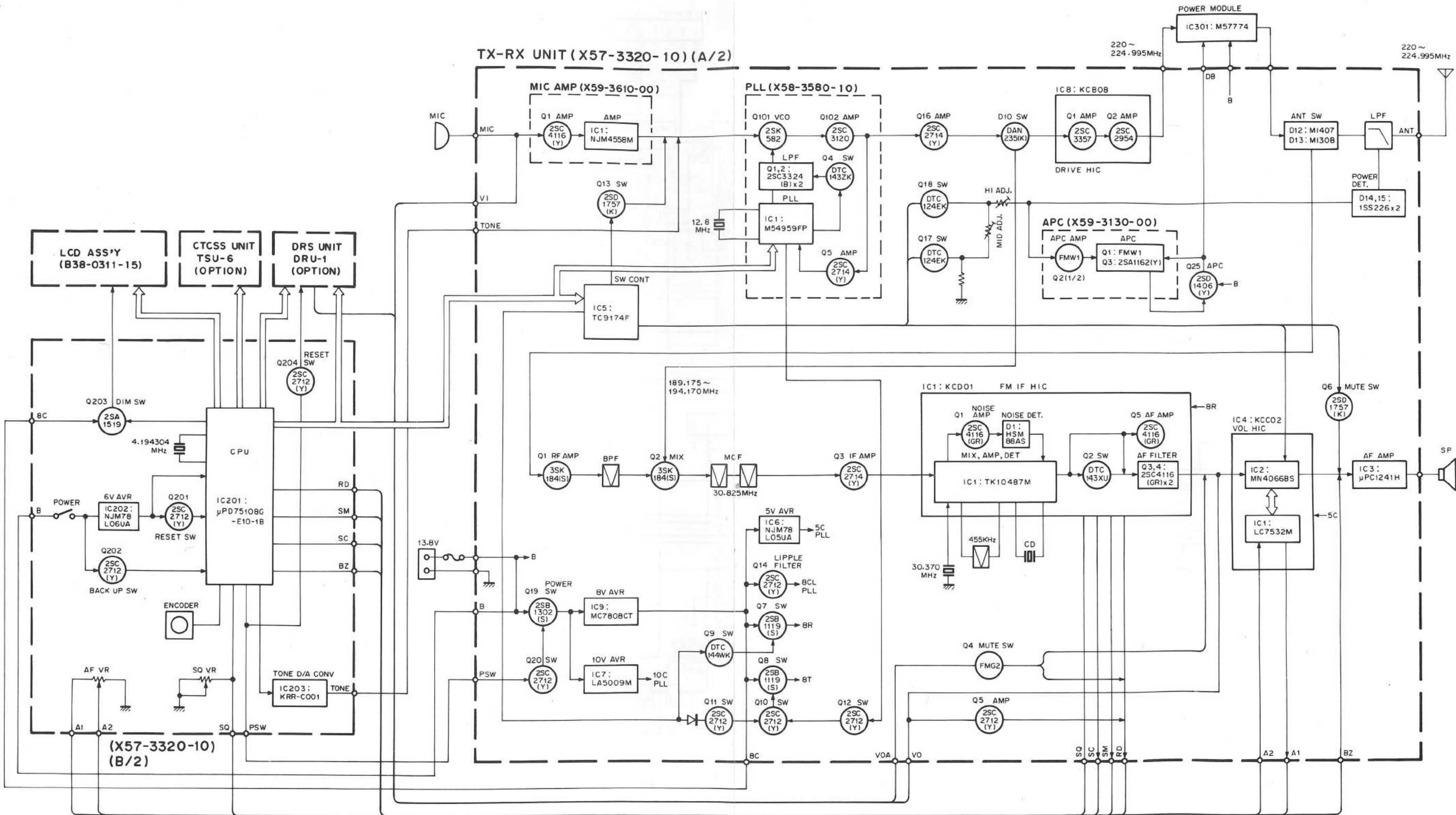
IC 1	KC001	Q1, 2	3SK184(S)	D1-3, 6	1SV164
IC 2	TAT787AF	Q3, 16	2SC2714(Y)	D7, 201	DLS1585
IC 3	μPC1241H	Q4	FM64	D8, 9, 203	ISS184
IC 4	KCC02	Q5, 10	2SC2712(Y)	D10	0AN235(K)
IC 5	TC9174F	Q6, 13	2SD1757(K)	D11	HA716
IC 6	NJM78L05UA	Q9	2SB1119(S)	D12	MA1407
IC 7	LA5010M	Q15	DTC144WK	D13	MI608
IC 8	KC805	Q17, 18	2SK208(Y)	D14, 15	ISS226
IC 9	MC7808CT	Q19	DTC124EK	D16	0SA3A1
IC 201	751086-E10-1B	Q25	2SB1302(S)	D202	ISS181
IC 202	NJM78L06UA	Q26	2SD1406(Y)	D204, 206, 207	ISS187
IC 203	KRR-C001	Q203	2SA1519	D205	ISS193
IC 301	S-AV17			D210	MA141A

TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal Name	Terminal Function
TX-RX UNIT (X57-3320-10) (A/2)			
CN1	1	SP	Speaker input.
	2	E	GND.
CN2	1	VOA	Power supply for voice memory.
	2	VO	Voice memory output.
	3	VI	Voice memory input.
	4	E	GND.
	5	BZZ	
CN3	1	E	GND.
	2	SM	S-meter output.
	3	SQ	Squelch output.
	4	SC	Squelch busy control output.
	5	RD	Audio output.
	6	NC	
	7	DT	PLL data.
	8	CK	PLL clock.
	9	EN1	PLL enable.
	10	NC	
	11	EN2	Shift register (IC5) enable.
	12	NC	
	13	E	GND.
CN4	1	E	GND.
	2	NC	
	3	MIC	Mic input (To MIC AMP unit).
	4	ME	MIC GND.
	5	TO	Tone input.
	6	E	GND.
	7	A1	Audio output (To AF VOL).
	8	A2	Audio input (To electronic volume from AF VOL).
	9	BZ	Beep input (To AF IC from CPU).
	10	8C	Common +8V.
	11	PSW	Power switch control input.
	12	B	+13.8V.
	13	E	GND.
TX-RX UNIT (X57-3320-10) (B/2)			
CN201	1	E	GND.
	2	SM	S-meter input (To CPU IC201).
	3	SQ	Squelch input (To CPU IC201).
	4	SC	Squelch busy control input (To CPU IC201).
	5	RD	Audio input (CPU IC201).
	6	NC	
	7	DT	PLL data (From CPU IC201).
	8	CK	PLL clock (From CPU IC201).
	9	EN1	PLL enable (From CPU IC201).
	10	NC	
	11	EN2	Shift register enable (From CPU IC201).
	12	NC	
	13	E	GND.

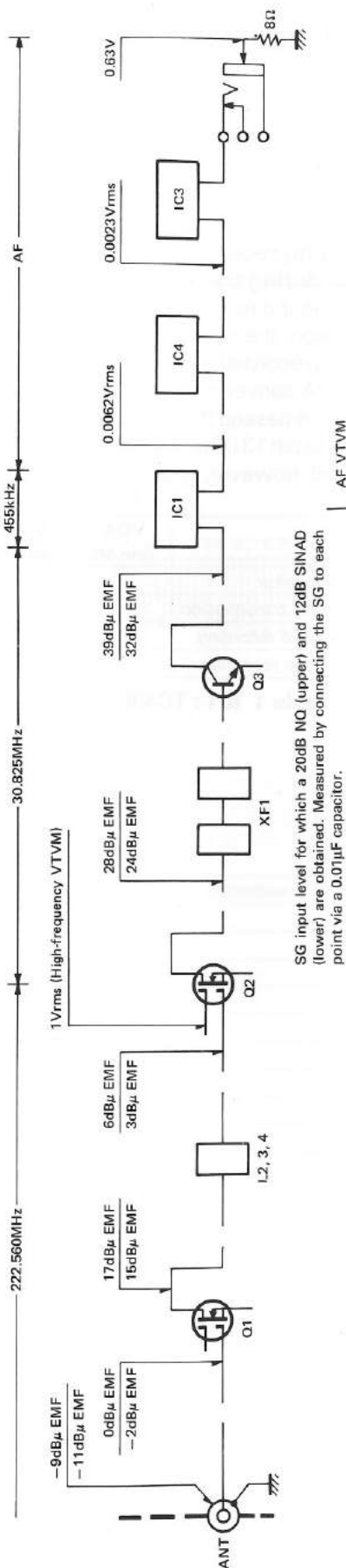
Connector No.	Terminal No.	Terminal Name	Terminal Function
CN202	1	E	GND.
	2	NC	
	3	MIC	Mic output (From mic jack).
	4	ME	MIC GND.
	5	TO	Tone output (From IC203).
	6	E	GND.
	7	A1	Audio input (To AF VOL).
	8	A2	Audio output (To electronic volume from AF VOL).
	9	BZ	Beep output (From CPU).
	10	8C	Common +8V.
	11	PSW	Power switch control output (From CPU).
	12	B	+13.8V.
	13	E	GND.
CN203	1	CK	PLL IC clock output (From CPU P21).
	2	DT	PLL IC data output (From CPU P22).
	3	VCK	
	4	GND	GND.
	5	D8	DRS unit data.
	6	D1	DRS unit data.
	7	D2	DRS unit data.
	8	D4	DRS unit data.
CN204	1	DST	
	2	5C	Common +5V.
	3	DV	
	4	VOB	DRS unit VOB output.
	5	VOA	DRS unit VOA output.
	6	RD	DRS unit RD output.
	7	WR	DRS unit WR output.
	8	ACL	DRS unit RESET output.
	9	STBY	DRS unit STBY output.
	10	OE	
CN205	1	CE	LCD driver enable output.
	2	DT	LCD driver data output.
	3	CK	LCD driver clock output.
CN206	1	GND	GND.
	2	5C	Common +5V.
	3	8C	Common +8V.
W202	1	GND	GND.
	2	RD	CTCSS unit voice de-modulation input.
	3	C5	Common +5V.
	4	DET	CTCSS unit tone matching input.
	5	CTC	CTCSS unit clock output.
	6	CTD	CTCSS unit data output.
	7	CTS	CTCSS unit enable output.

BLOCK DIAGRAM



LEVEL DIAGRAM

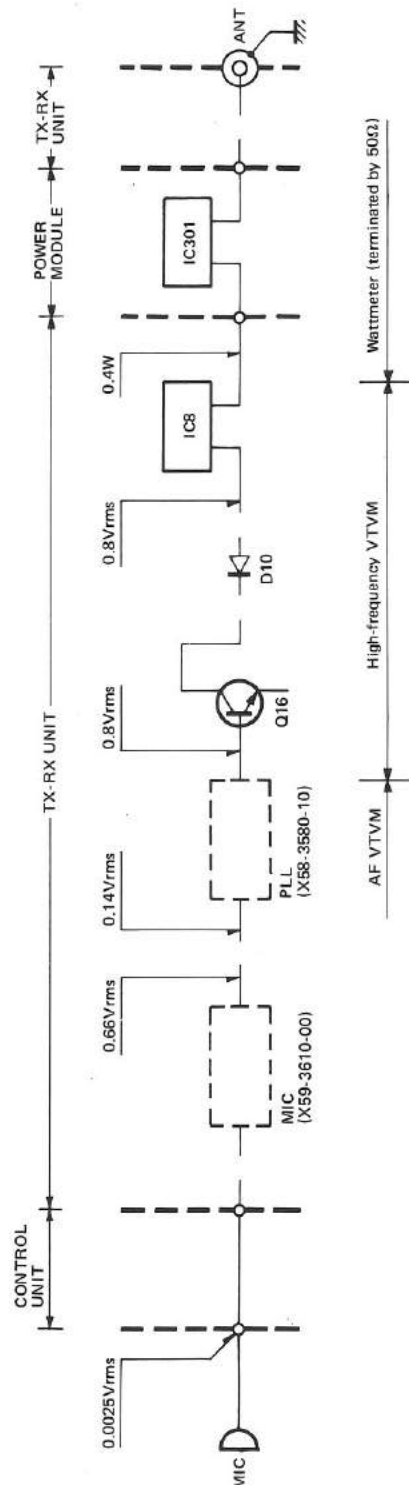
Receiver section



AF level obtained when the AF output level is adjusted for $0.63\text{V}/80\Omega$ with the front panel AF VOL control. Measured with AF voltmeter connected to the external speaker jack, receiving a 40dB EMF SSG signal modulated at 1kHz , DEV 3kHz .

SG input level for which a 20dB NQ (upper) and 12dB SINAD (lower) are obtained. Measured by connecting the SG to each point via a $0.01\mu\text{F}$ capacitor.

Transmitter section



1. AG is set so that MIC input becomes 3kHz DEV at 1kHz MOD.
2. Transmitting frequency : 222.560MHz

DRU-1 (DIGITAL RECORDING UNIT)

DRU-1 CIRCUIT DESCRIPTION

1. Overview

The DRU-1 is a digital recording and playback unit designed to be installed inside the TM-331A series. This unit has the following features:

- Recording received audio (for output to the internal speaker) or transmit audio (microphone input)
- Outputting recorded audio to the internal speaker or outputting recorded audio as modulating signals during transmission
- Built-in lithium battery back-up for maintaining DRU-1 contents

2. Operations

• Recording received audio (for output to the internal speaker)

A received signal from the VO pin is fed into pin 1 (0Y) of the multiplexer IC1 (TC4052BF). It is then fed into pin 59 (MIC IN) of IC3 (TC8830F) via pin 3 (Y). The signal is amplified approx. 26dB by a mic amplifier in IC3, and output via pin 60 (C1). The signal from pin 60 is fed into pin 63 (C2) and amplified approx. 20dB. The amplified signal is applied to pin 64 (MIC OUT) and pin 65 (ADI).

• Recording transmit audio (microphone input)

Microphone input from the VI pin is amplified by Q5, and fed into pin 2 (2Y) of the multiplexer IC1 (TC4052BF). It is then supplied to IC3 (TC8830F) via pin 3 (Y) and recorded in the same way as in recording received sound.

• Outputting recorded audio to the internal speaker

D/A convertor output from pin 66 (DAO) of IC3 (TC8830F) is passed through a CR filter, and amplified by Q6. The amplified signal is then fed into pin 13 (X) of the multiplexer IC1 (TC4052BF), and output to the VO pin via pin 14 (1X).

• Outputting recorded audio as modulating signals during transmission

When sound recorded in the DRU-1 is played during transmission, the same operations as written above in outputting recorded audio to the internal speaker occur. That is, D/A convertor output from pin 66 (DAO) of IC3 (TC8830F) is passed through a CR filter, amplified by Q6, and fed into pin 13 (X) of the multiplexer IC1 (TC4052BF). The sound, however, is output via pin 11 (3X).

	VOA (pin 10)	VOB (pin 9)	On channel
Output to speaker	H	L	1X (pin 14)
Output during transmission	H	H	3X (pin 11)
Received audio recording	L	L	0Y (pin 1)
Transmit audio recording	L	H	2Y (pin 2)

Table 1 IC1 : TC4052BF operations

DRU-1 DESCRIPTION OF COMPONENTS

ACCESSORY UNIT (X42-3010-00)

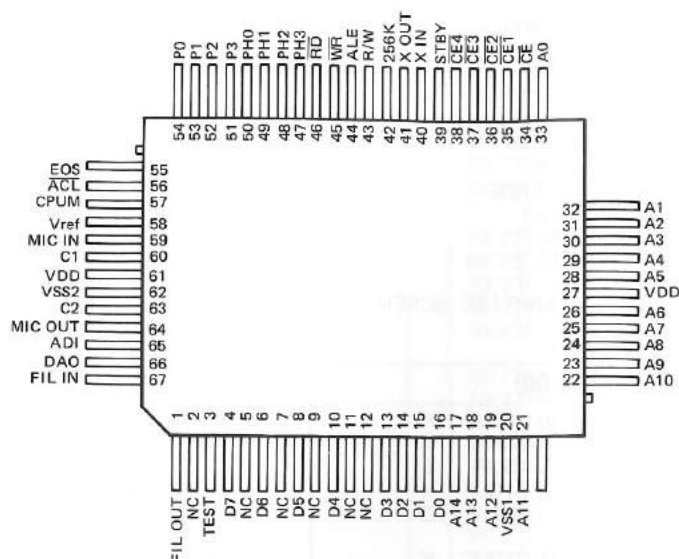
Component	Use/Function	Description
IC1	Multiplexer	See DRU-1 circuit description.
IC3	Audio recording and playback	See DRU-1 semiconductor data.
IC4~7	S-RAM	
Q5	AF amplification	Mic input amplification.
Q6	AF amplification	Playback sound amplification.
D1	Reverse current prevention	
D2	Reverse current prevention	Back-up.

DRU-1 (DIGITAL RECORDING UNIT)

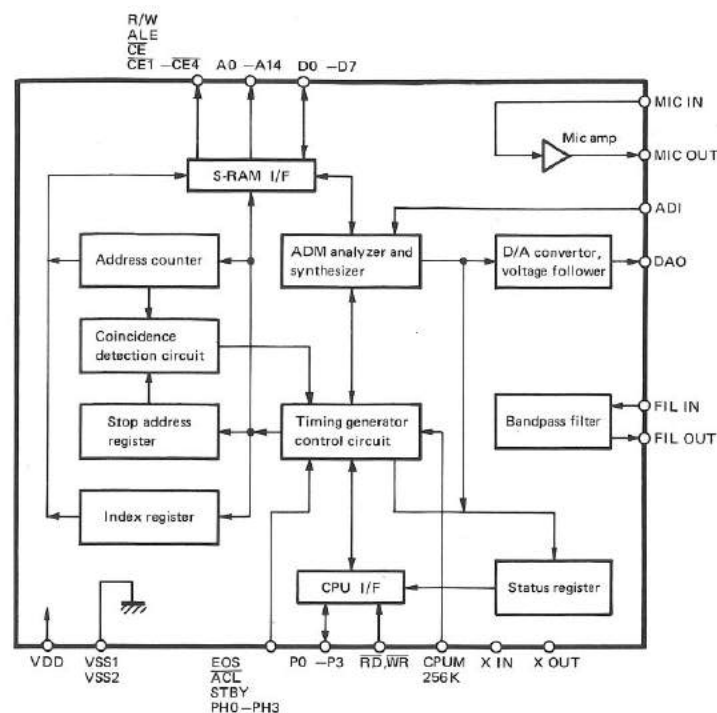
DRU-1 SEMICONDUCTOR DATA

1. Audio recording and playback : TC8830F (IC3)

• Terminal connection diagram



• Block diagram



• Terminal functions

Pin No.	Pin name	I/O	Function	Pin No.	Pin name	I/O	Function
1	FIL OUT	O	Not used.	41	X OUT	O	512kHz oscillation circuit.
2	NC	-	Not connected.	42	256K	I	64K/256K RAM select, "H" when 256K used.
3	TEST	-	Not used.	43	R/W	O	RAM read/write output.
4	D7	I/O	RAM data I/O.	44	ALE	-	Not used.
5	NC	-	Not connected.	45	WR	I	Write pulse input.
6	D6	I/O	RAM data I/O.	46	RD	I	Read pulse input.
7	NC	-	Not connected.	47~50	PH3~PH0	-	Not used.
8	D5	I/O	RAM data I/O.	51~54	P3~P0	I/O	Data bus.
9	NC	-	Not connected.	55	EOS	-	Not used.
10	D4	I/O	RAM data I/O.	56	ACL	I	Reset signal input.
11,12	NC	-	Not connected.	57	CPUM	I	"H" when CPU control enabled.
13~16	D3~D0	I/O	RAM data I/O.	58	Vref	O	Analog circuit reference voltage output.
17~19	A14~A12	O	RAM address output.	59	MIC IN	I	Mic amp. 1 input.
20	VSS1	-	GND.	60	C1	O	Mic amp. 1 output.
21~26	A11~A6	O	RAM address output.	61	VDD	-	Power supply.
27	VDD	-	Power supply.	62	VSS2	-	GND.
28~33	A5~A0	O	RAM address output.	63	C2	I	Mic amp. 2 input.
34	CE	-	Not used.	64	MIC OUT	O	Mic amp. 2 output.
35~38	CE1~CE4	O	RAM chip enable.	65	ADI	I	Audio analysis circuit input.
39	STBY	I	Minimum current standby when standby input is "H".	66	DAO	O	D/A convertor output.
40	X IN	I	512kHz oscillation circuit.	67	FIL IN	I	Not used.

PARTS LIST

× New Parts

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Teile ohne Parts No. werden nicht geliefert.

DRU-1 PARTS LIST

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
DRU-1						
-			B42-3317-04 B50-8290-00	LABEL INSTRUCTION MANUAL		
-			G10-0666-04 G10-0679-04 G13-0913-04	NON-WOVEN FABRIC NON-WOVEN FABRIC FORMED PLATE		
-			H01-8249-03 H03-2772-04 H21-0704-04 H25-0029-04 H25-0710-04	ITEM CARTON BOX OUTER PACKING CASE PROTECTION SHEET PROTECTION BAG PROTECTION BAG		
-			N87-2606-46	BRAZIER HEAD TAPTITE SCREW		
-			X42-3010-00	ACCESSORY UNIT		
ACCESSORY UNIT (X42-3010-00)						
C1			CK73FB1H103K	CHIP C 0.010UF K		
C2			CK73FB1H102K	CHIP C 1000PF K		
C3			CK73FF1E154Z	CHIP C 0.15UF Z		
C4 -6			CK73FB1H103K	CHIP C 0.010UF K		
C7			CK73EF1C105Z	CHIP C 1.0UF Z		
C8 -10			CK73FB1H103K	CHIP C 0.010UF K		
C11			CK73FF1E104Z	CHIP C 0.10UF Z		
C12			CK73FB1H103K	CHIP C 0.010UF K		
C13 ,14			CK73FB1H102K	CHIP C 1000PF K		
C15			CK73FF1E104Z	CHIP C 0.10UF Z		
C16			CK73FB1H103K	CHIP C 0.010UF K		
C17			CK73FF1E104Z	CHIP C 0.10UF Z		
C19			CK73FB1H103K	CHIP C 0.010UF K		
C20			CK73FB1H102K	CHIP C 1000PF K		
C21 ,22			CC73FSL1H101J	CHIP C 100PF J		
C23			CK73FB1H103K	CHIP C 0.010UF K		
C24			C92-0010-05	CHIP TAN 6.8UF 6.3WV		
C25			CK73EB1H104K	CHIP C 0.10UF K		
C26			CK73FB1H103K	CHIP C 0.010UF K		
C27			CC73FSL1H101J	CHIP C 100PF J		
C28			CK73FF1E104Z	CHIP C 0.10UF Z		
CN1		*	E40-5207-05	PIN CONNECTOR		
CN2		*	E40-5206-05	PIN CONNECTOR		
CN3		*	E40-5181-05	PIN CONNECTOR		
W1		*	E31-6005-05	CONNECTING WIRE		
W2		*	E31-6006-05	CONNECTING WIRE		
W3		*	E31-6007-05	CONNECTING WIRE		
			F20-0520-04 F20-0521-04	INSULATING BOARD INSULATING BOARD		
X1		*	L77-1398-05	CRYSTAL RESONATOR 3.579545MHZ		
X2		*	L78-0050-05	RESONATOR 512KHZ		
R1			RK73FB2A103J	CHIP R 10K J 1/10W		
R2			RK73FB2A392J	CHIP R 3.9K J 1/10W		
R3			RK73FB2A103J	CHIP R 10K J 1/10W		
R4			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R5			RK73FB2A102J	CHIP R 1.0K J 1/10W		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

UE: AAFES(Europe) X: Australia

 indicates safety critical components.

DRU-1 (DIGITAL RECORDING UNIT)

※ New Parts .

Parts without Parts No. are not supplied.

Les articles non mentionnés dans le Parts No. ne sont pas fournis.

Telle ohne Parts No. werden nicht geliefert.

Ref. No. 参照番号	Address 位置	New Parts 新	Parts No. 部品番号	Description 部品名 / 規格	Desti- nation 仕向	Re- marks 備考
R6			R92-0670-05	CHIP R 0 OHM		
R7			RK73FB2A223J	CHIP R 22K J 1/10W		
R8			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R9			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R10			R92-0670-05	CHIP R 0 OHM		
R11			RK73FB2A223J	CHIP R 22K J 1/10W		
R12			R92-0670-05	CHIP R 0 OHM		
R13			RK73FB2A222J	CHIP R 2.2K J 1/10W		
R14			RK73FB2A472J	CHIP R 4.7K J 1/10W		
R15			RK73FB2A104J	CHIP R 100K J 1/10W		
R16			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R17			RK73FB2A103J	CHIP R 10K J 1/10W		
R18			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R19			RK73FB2A562J	CHIP R 5.6K J 1/10W		
R20			RK73FB2A104J	CHIP R 100K J 1/10W		
R21			RK73FB2A103J	CHIP R 10K J 1/10W		
R22			RK73FB2A102J	CHIP R 1.0K J 1/10W		
R23			RK73FB2A564J	CHIP R 560K J 1/10W		
R24			RK73FB2A273J	CHIP R 27K J 1/10W		
R25			RK73FB2A683J	CHIP R 68K J 1/10W		
R26			RK73FB2A105J	CHIP R 1.0M J 1/10W		
R27			RK73FB2A222J	CHIP R 2.2K J 1/10W		
R28			RK73FB2A224J	CHIP R 220K J 1/10W		
R29 -31			R92-0670-05	CHIP R 0 OHM		
R32			RK73FB2A220J	CHIP R 22 J 1/10W		
R33			RK73FB2A394J	CHIP R 390K J 1/10W		
D1 ,2			1SS184	DIODE		
IC1		*	TC4052BF	IC(4CH MPX/DE-MPX)		
IC2		*	LR4102N	IC		
IC3		*	TC8830F	IC		
IC4 -7			HM62256LFP-15T	IC		
Q1 -3			2SC2712(BL)	TRANSISTOR		
Q4			DTC144EK	DIGITAL TRANSISTOR		
Q5 ,6			2SC2712(BL)	TRANSISTOR		
			W09-0326-05	LITHIUM BATTERY		

E: Scandinavia & Europe K: USA P: Canada W: Europe

U: PX(Far East, Hawaii) T: England M: Other Areas

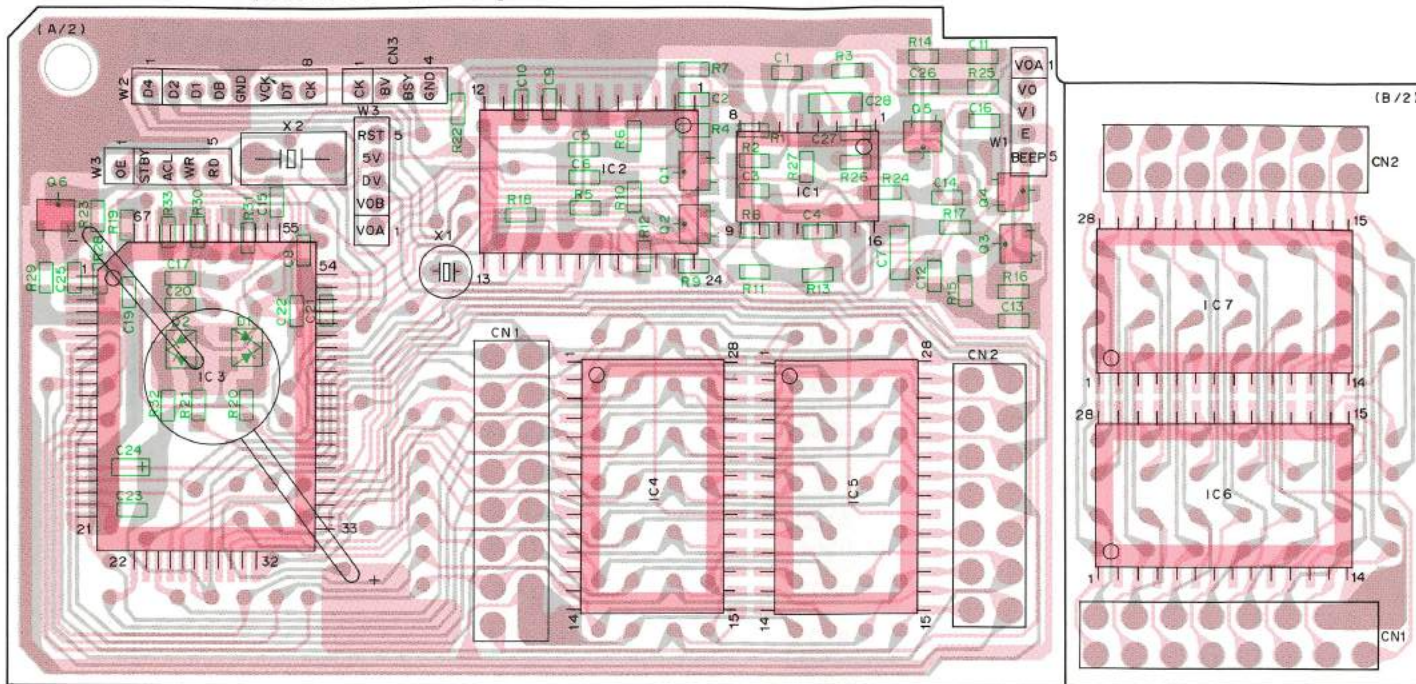
UE: AAFES(Europe) X: Australia

 indicates safety critical components.

TM-331A DRU-1 (DIGITAL RECORDING UNIT)

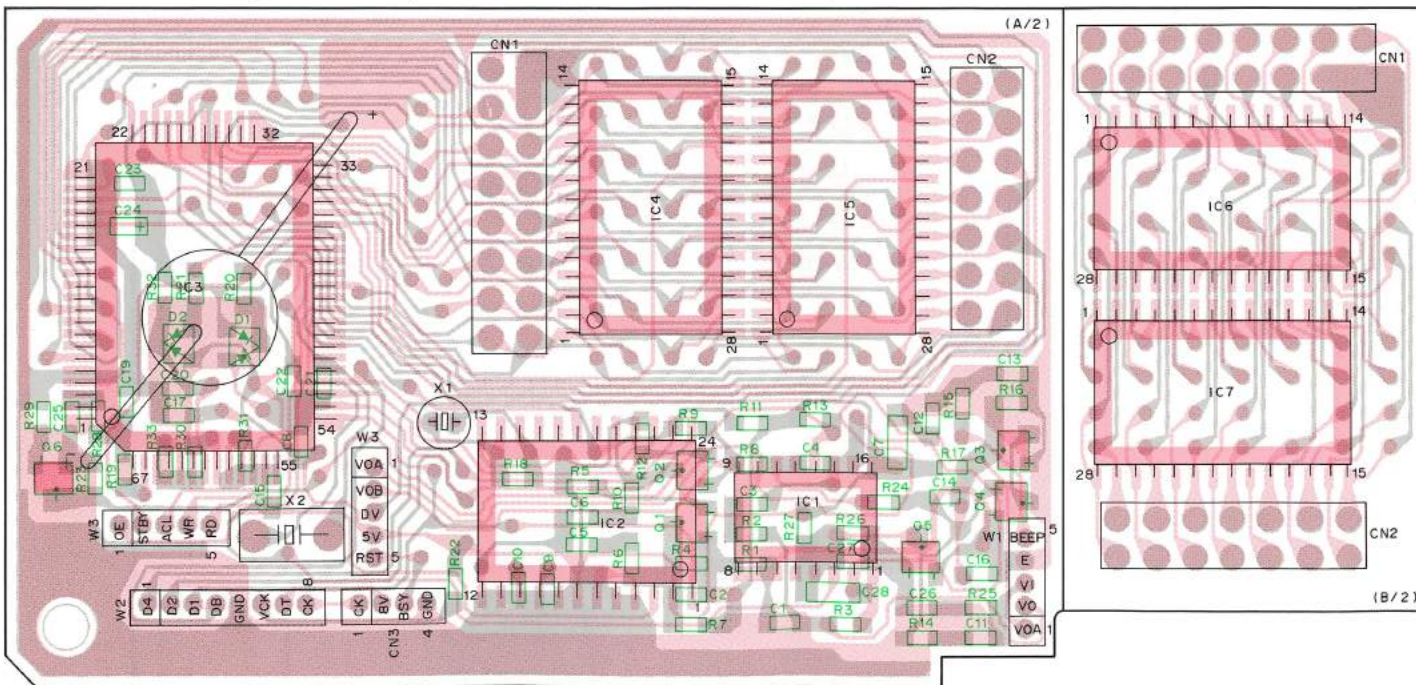
DRU-1 PC BOARD VIEWS

ACCESSORY UNIT (X42-3010-00) Component side view



IC1 : TC4052BF IC2 : LR4102N IC3 : TC8830F IC4~7 : HM62256LFP-15T Q5,6 : 2SC2712(BL) D1,2 : ISS184

ACCESSORY UNIT (X42-3010-00) Foil side view



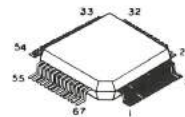
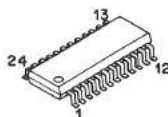
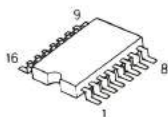
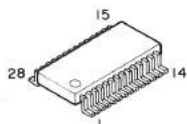
DTC144EK
2SC2712(BL)

HM62256LFP-15T

TC4052BF

TC8830F

LR4102N

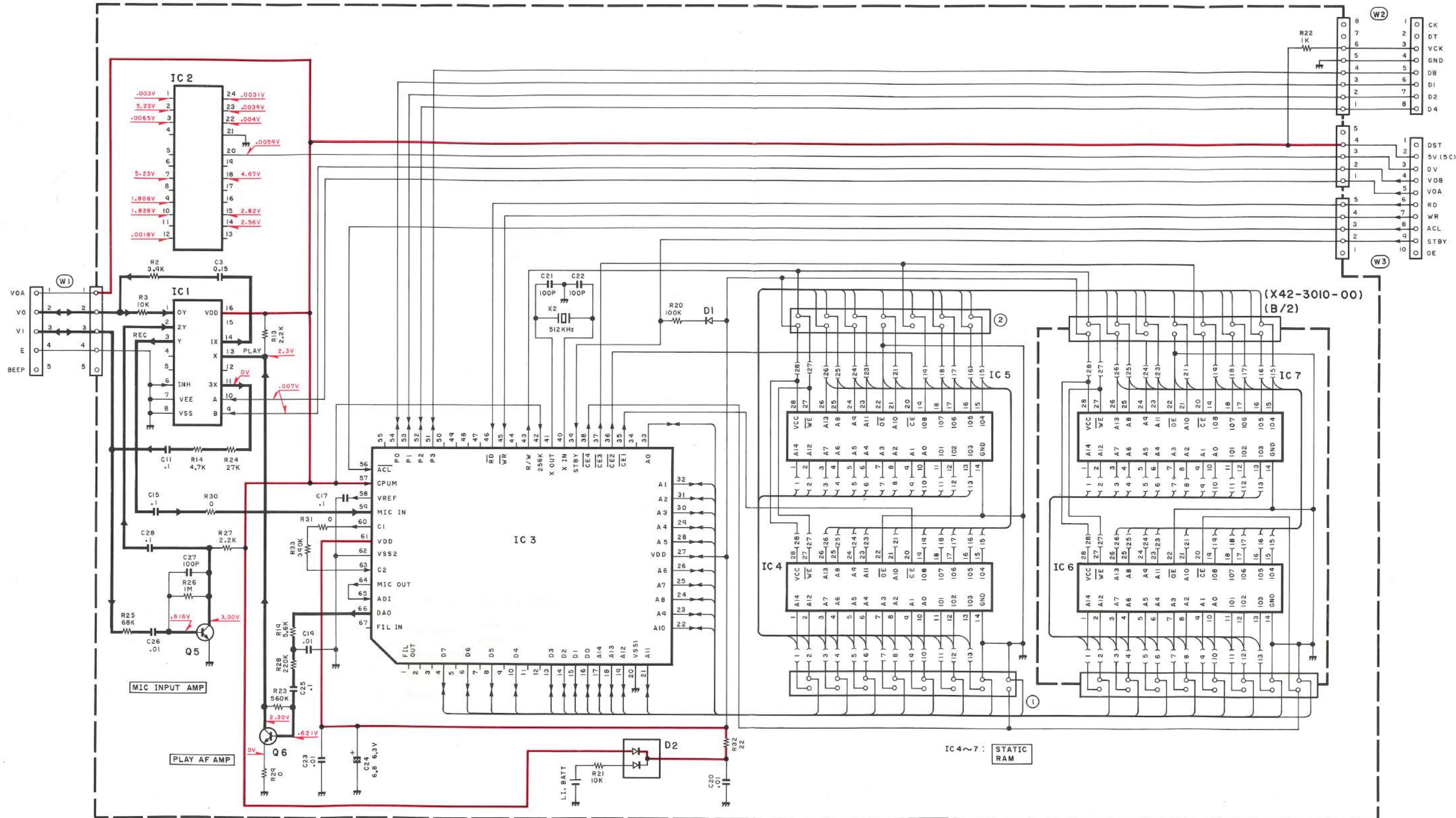


DRU-1 SCHEMATIC DIAGRAM

(X42-3010-00) (A/2)

DRU-1 (DIGITAL RECORDING UNIT)

TM-331A



(X42-3010-00) (A/2)

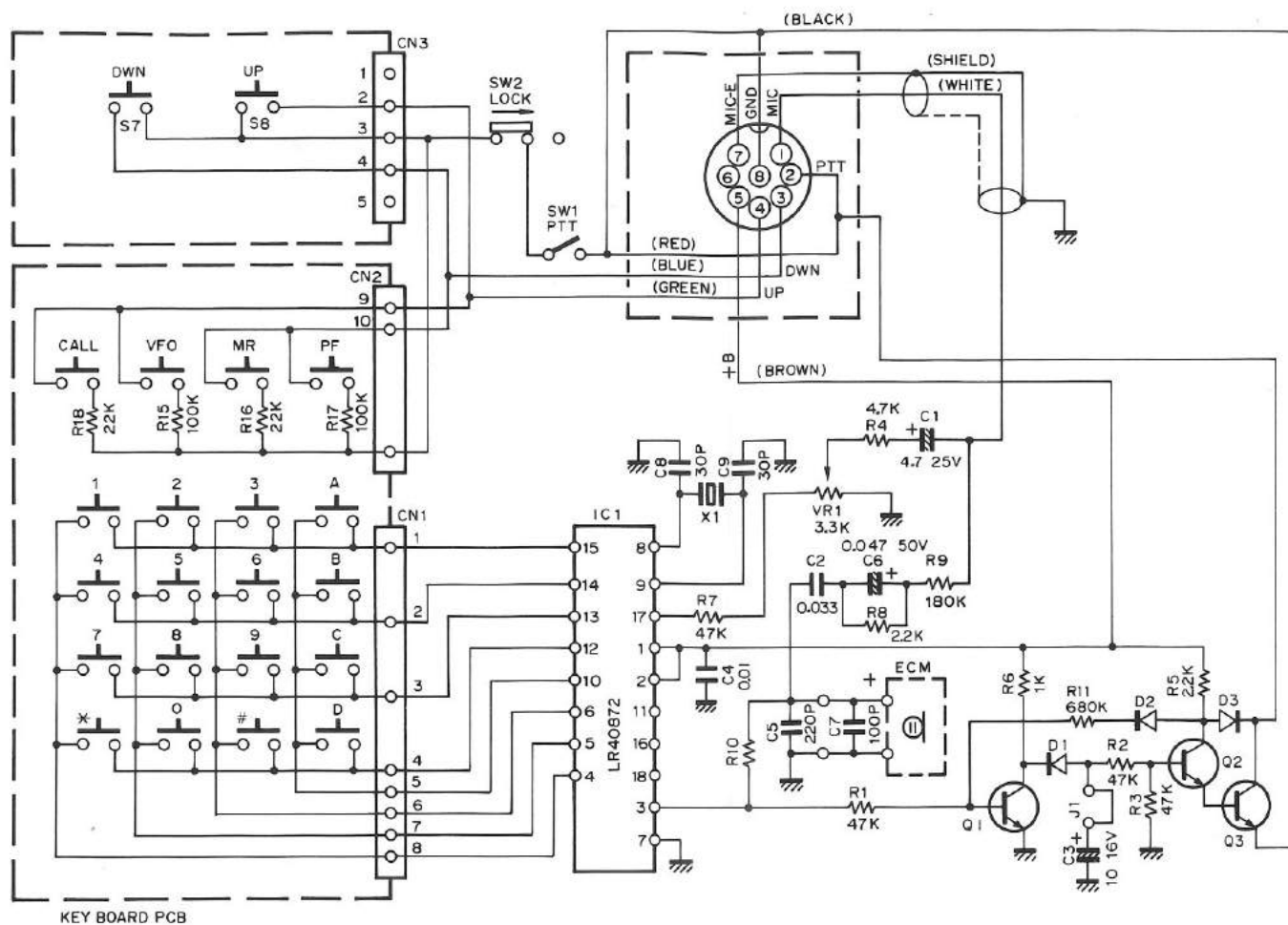
IC 1 : TC4052BF
IC 2 : LR4102N
IC 3 : TC8830F
IC 4 ~ 7 : HM62256LFP-15T

Q 5, 6 : 2SC2712(BL)
D 1, 2 : 1SS184

TM-331A

MC-44DM (MULTI FUNCTION MICROPHONE WITH AUTOPATCH)

MC-44DM SCHEMATIC DIAGRAM

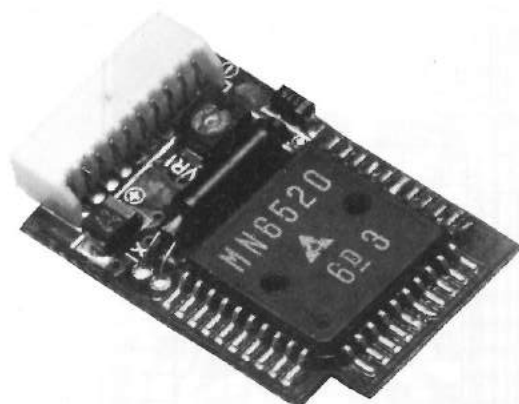


MC-44DM PARTS LIST

Ref. No.	New parts	Parts No.	Description
	*	A02-0898-08	Case (Front) DTMF
	*	A02-0901-08	Case (Rear) DTMF
	*	B50-8293-08	Instruction manual
	*	E30-2149-08	Curl cord
	*	K29-3165-08	Knob PTT
	*	K29-3167-08	Key top DTMF
	*	K29-3168-08	Knob UP
	*	K29-3169-08	Knob DOWN
SW2	*	S31-1422-08	Slide switch LOCK
SW1	*	S50-1431-08	Micro switch PTT
S7, 8	*	S59-1409-08	Switch UP, DOWN
	*	T91-0383-08	Microphone element (Condenser microphone)

TSU-6 (CTCSS UNIT)

TSU-6 EXTERNAL VIEW



TSU-6 PARTS LIST

* : New Parts

Ref. No.	New Parts	Parts No.	Description
CTCSS UNIT (X52-3100-00)			
C1		CK73FB1H102K	Chip C 1000pF K
C2		C92-0010-05	Tantal 6.8μF 6.3WV
C3		C92-0006-05	Tantal 3.3μF 4.0WV
C4, 5	*	CK73EB1E104K	Chip C 0.1μF K
C6		CK73EB1H223K	Chip C 0.022μF K
C7		CK73EB1E104K	Chip C 0.1μF K
C8, 9		CC73FCH1H150J	Chip C 15pF J
C10		CK73FB1H102K	Chip C 1000pF K
C11		CK73EB1E104K	Chip C 0.1μF K
C12		C92-0507-05	Chip tan. 4.7μF 6.3WV
C13	*	C92-0510-05	Chip tan. 3.3μF 4.0WV
	*	E40-5121-05	Pin connector (10P)
X1		L77-1313-05	X'tal resonator 4.194304MHz
R1-10		RK73FB2A000J	Chip resistor
R12-14		RK73FB2A000J	Chip resistor
VR1	*	R12-3460-05	Trimming pot. 33kΩ
Q1		DTC144TK	Digital transistor
Q2		DTA114EK	Digital transistor
Q3		2SC2712(GR)	Chip transistor
IC1		MN6520	IC
IC2		MN4094BS	IC

TSU-6 FINE ADJUSTMENT OF TONE FREQUENCY

The tone frequency can be fine adjusted with an interval of 0.5% step over the range of 0 to +1.5%. Ground the T1 (pin 10) and T2 (pin 9) of IC1 to obtain the desired frequency.

	T1	T2
0%	X	X
+0.5%	O	X
+1.0%	X	O
+1.5%	O	O

O : GND, X : OPEN

Table 3

TSU-6 REFERENCE DATA

TH-25's condition and MN4094BS (IC2) relationship

CTCSS switch	TONE switch	TX/RX	MN4094BS terminal		
			Q5	Q6	Q1 ~ 4, 7, 8
OFF	OFF	TX	L	H	L
		RX	L	H	L
	ON	TX	L	L	See table 2
		RX	L	H	L
ON	OFF	TX	L	L	See table 2
		RX	H	L	
	ON	TX	L	L	
		RX	H	L	

Q1 ~ 4, 7, 8 : Tone frequency setting

Q5 : TX/RX switch for MN6520 (IC1). "H" : RX, "L" : TX.

Q6 : Power switch for MN6520 (IC1). "H" : OFF, "L" : ON.

Table 1

Tone frequency and MN6520 (IC1) relationship

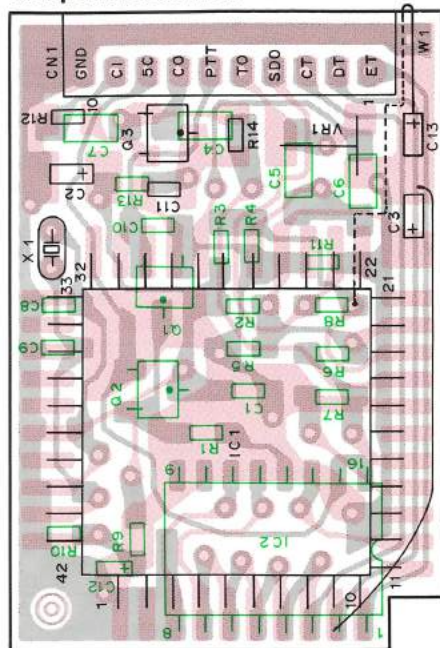
Tone frequency (Hz)	MN6520 terminal					
	S6	S5	S4	S3	S2	S1
	MN4094BS terminal					
	Q1	Q2	Q3	Q4	Q7	Q8
67.0	L	H	H	H	L	H
71.9	L	H	H	H	L	L
74.4	L	H	H	L	H	H
77.0	L	H	H	L	H	L
79.7	L	H	H	L	L	H
82.5	L	H	H	L	L	L
85.4	L	H	L	H	H	H
88.5	L	H	L	H	H	L
91.5	L	H	L	H	L	H
94.8	H	H	H	L	L	H
100.0	H	H	H	L	L	L
103.5	H	H	L	H	H	H
107.2	H	H	L	H	H	L
110.9	H	H	L	H	L	H
114.8	H	H	L	H	L	L
118.8	H	H	L	L	H	H
123.0	H	H	L	L	H	L
127.3	H	H	L	L	L	H
131.8	H	H	L	L	L	L
136.5	H	L	H	H	H	H
141.3	H	L	H	H	H	L
146.2	H	L	H	H	L	H
151.4	H	L	H	H	L	L
156.7	H	L	H	L	H	H
162.2	H	L	H	L	H	L
167.9	H	L	H	L	L	H
173.8	H	L	H	L	L	L
179.9	H	L	L	H	H	H
186.2	H	L	L	H	H	L
192.8	H	L	L	H	L	H
203.5	H	L	L	H	L	L
210.7	H	L	L	L	H	H
218.1	H	L	L	L	H	L
225.7	H	L	L	L	L	H
233.6	H	L	L	L	L	L
241.8	L	H	H	H	H	H
250.3	L	H	H	H	H	L

Table 2

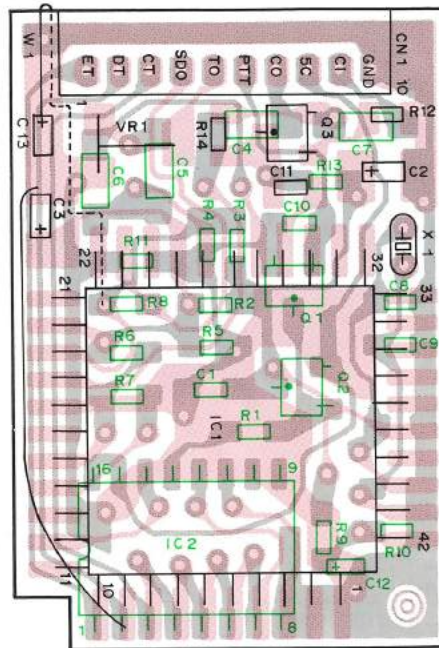
TSU-6 (CTCSS UNIT)

TSU-6 PC BOARD VIEWS

Component side view



Foil side view

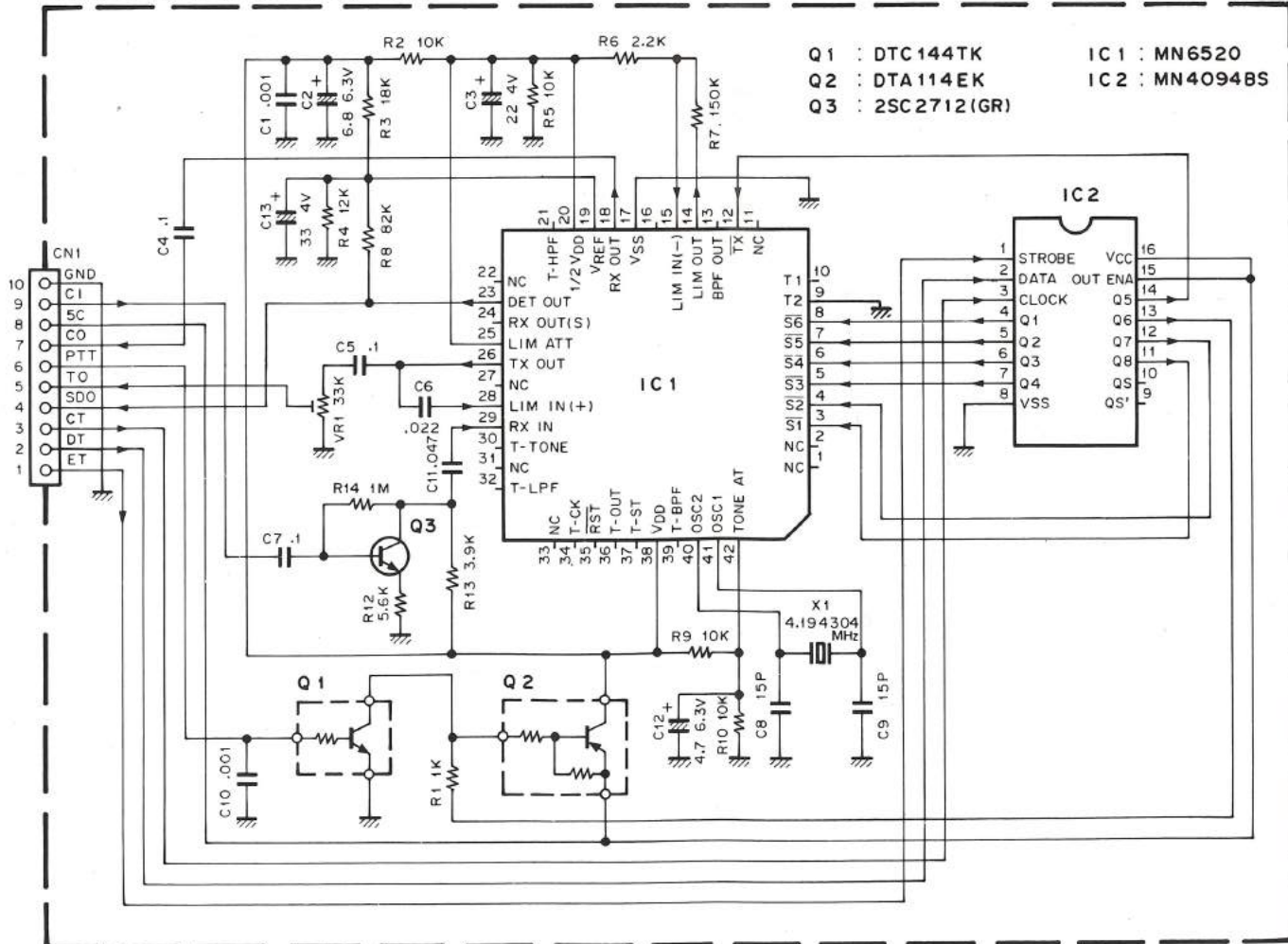


Component side

Foil side

TSU-6 CIRCUIT DIAGRAM

CTCSS UNIT (X52-3100-00)



SPECIFICATIONS

General

Frequency range	220 to 225MHz
Mode	F3E (FM)
Antenna impedance	50Ω
Power requirements	13.8V DC ±15% (11.7 to 15.8)
Ground	Negative
Frequency stability	Less than ±10ppm
Current drain	
Transmit mode	Less than 6.5A
Receiver mode with no signal	Less than 0.6A
Operating temperature	-20°C to +60°C (-4°F to +140°F)
Dimensions (W x H x D)	140 x 40 x 160 mm (5-1/2" x 1-37/64" x 6-19/64")
(Projection included)	141 x 42 x 171 mm (5-9/16" x 1-21/32" x 6-47/64")
Weight	1.2kg (2.65lbs)

Transmitter

Output power*	
HI	25W
MID	10W
LOW	Approx. 5W
Modulation	Reactance modulation
Spurious radiation	Less than -60dB
Maximum frequency deviation	±5kHz
Audio distortion (at 60% modulation)	Less than 3% (300 to 3000Hz)
Microphone impedance	500 to 600Ω

Receiver

Circuitry	Double conversion superheterodyne
Intermediate frequency (1st/2nd)	30.825MHz/455kHz
Sensitivity (12dB SINAD)	Less than 0.16μV
Selectivity	
-6dB	More than 12kHz
-60dB	Less than 24kHz
Squelch sensitivity	Less than 0.1μV
Output (5% distortion)	More than 2W across 8Ω loads
External speaker impedance	8Ω

Notes :

1. Circuit and ratings are subject to change without notice due to advancements in technology.
2. * Recommended duty cycle : 1 minute Transmit, 3 minutes Reception.

KENWOOD CORPORATION

Shionogi Shibuya Building, 17-5, 2-chome Shibuya, Shibuya-ku, Tokyo 150, Japan

KENWOOD U.S.A. CORPORATION

COMMUNICATIONS & TEST EQUIPMENT GROUP

P.O. BOX 22745, 2201 East Dominguez St., Long Beach, CA 90801-5745, U.S.A.

KENWOOD ELECTRONICS DEUTSCHLAND GMBH

Rembrücker Str. 15, 6056 Heusenstamm, West Germany

KENWOOD ELECTRONICS BENELUX N.V.

Mechelsesteenweg 418 B-1930 Zaventem, Belgium

TRIO-KENWOOD FRANCE S.A.

13, Boulevard Ney, 75018 Paris, France

KENWOOD ELECTRONICS AUSTRALIA PTY. LTD.

(INCORPORATED IN N.S.W.)

4E. Woodcock Place, Lane Cove, N.S.W. 2066, Australia

KENWOOD & LEE ELECTRONICS, LTD.

Wang Kee Building, 5th Floor, 34-37, Connaught Road, Central, Hong Kong

KENWOOD ELECTRONICS CANADA INC.

P.O. BOX 1075, 959 Gana Court, Mississauga, Ontario, Canada L4T 4C2